

# RINTAL SMART DESIGN

ITALIAN STAIRCASES





# GROUP RINTAL

Over forty years of history in the world of stairs

Rintal was founded in 1974 in Forli and has been a world leader in stairs for more than 40 years. This leadership inspired the development of innovative Solutions for:

**PRODUCT DESIGN**

**ITALIAN MADE**

**QUALITY OF MATERIALS**

**QUALITY OF FINISHES**

**PRE AND AFTER SALES ASSISTANCE**

**BY TECHNICAL CONSULTANTS**

**INSTALLATION SERVICES**

With production facilities of over 100.000 square feet Rintal creates interior and exterior stairs, mezzanines, railings and coverings for concrete stairs.

The Rintal Group operates with two brands, each one designed to respond to specific needs of style, functionality and budget:



custom stairs designed to respond to the different needs of Architects, Designers, Builders, Design-build Contractors and Private Clients



loft ladders which combine functionality and security in products that are simple and easy to use

# RINTAL SMART DESIGN

Is the new contemporary collection that brings together beauty, versatility, innovation, modularity and technology in a unique combination that surprises and delights.

Rintal Smart Design is synonymous with:

- **Easy design**

a proprietary software tool allows a very easy configuration of stairs project in real time.

- **Custom Solutions**

it is possible to customize stair projects by choosing among the many accessories available.

- **Short Delivery time**

production standardization reduces delivery time.

- **Easy transport**

all stair parts such as structures, steps and railings fit into a single box.

- **Adaptability to all spaces**

the system for adjusting the steps in height (rise) and the depth (run) allows to adapt the staircase to the space available.

The right compromise between ease of climb and dimensions in space is achieved.

- **Easy assembling**

Do it yourself can install the stair simply by following installation and video instructions.

# PRODUCT RANGE

## INTERIORS STAIRCASES

### OPEN RISER STAIRCASES

#### COMPOSITITY p. 12



#### KNOCK p. 22



#### CANTILEVER p. 30



### SPACE SAVING STAIRCASES

#### MINI p. 40



#### SMALL p. 46



### SPIRAL STAIRCASES

#### PHOLA p. 54



#### HOOP p. 60



#### TEKLA p. 66



#### GAMIA METAL p. 72



## OUTDOOR STAIRCASES

### SPIRAL STAIRCASES

#### EXTERIOR ZINK p. 78



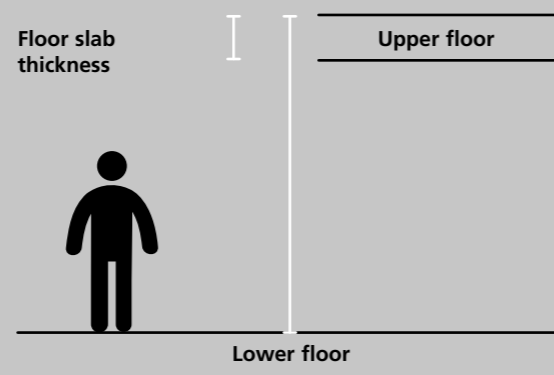
# HOW TO SELECT

## THE PERFECT STAIRCASE

### 01. COLLECT ALL DATA

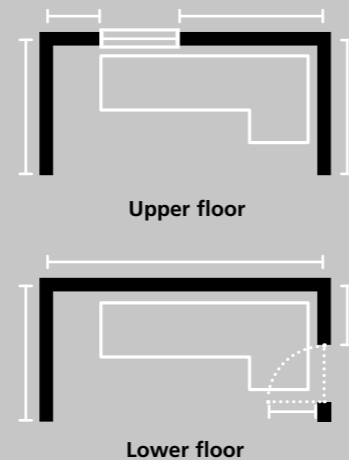
#### HEIGHT FROM FLOOR TO FLOOR

Determine the distance from the finished floor of the lower floor to the finished floor of the upper floor and the thickness of the ceiling slab.



#### SIZE OF THE STAIRWELL

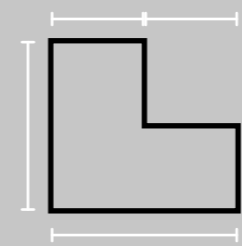
Measure the dimensions of the space where the stairs will be positioned always considering the architectural elements such as walls, doors, windows, radiators etc., which may obstruct the position of the stairs.



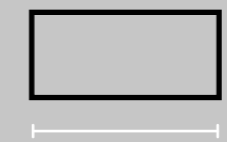
#### SIZE OF THE OPENING ON THE UPPER FLOOR

**If the opening already exists:** measure the dimensions of the opening of the upper floor. For the round opening, measure the diameter. For all other types, measure all sides.

**If the opening has not yet been made:** identify the type of stair on the basis of the dimensions of the stairwell and then determine the position and the size of the opening.



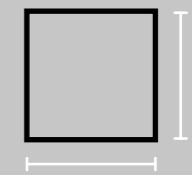
- Open riser
- Space saving



- Open riser
- Space saving



- Spiral round plan (No Exterior Zink)



- Open riser
- Spiral square
- Spiral round

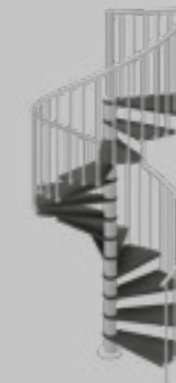
### 02. CHOOSE THE TYPE OF STAIRS



Open riser



Space saving



Spiral round



Spiral square

# GLOSSARY

## TYPE OF STAIRS

**Open riser staircase:** stair characterized by a series of straight winder or platform, which allow the staircase to change direction with a 90° turn. The support is composed of a structure under the steps.

**Space saving staircase:** open staircase characterized by small steps, specially shaped to allow a steep incline of the staircase. The support is composed of a structure under the steps.

**Spiral Staircase:** staircase characterized by steps and by a final landing, fixed to a central column.

**Configuration:** shape of the finished staircase. Open staircases can have linear configuration, with one turn or with two turns. Spiral staircases have two types of configurations: round or square.

## MAIN COMPONENTS OF THE STAIRCASE

**Structure:** modular elements in steel joined together to support the steps.

**Steps:** wooden elements and the structure are the building blocks of the staircase; the railing is fixed to the steps. In the open staircases, the steps are linear, triangular or square in case the direction of the stairs changes by 90°. In the space-saving staircases they are staggered and shaped in order to reduce the landing space of the stair. In the spiral staircases they are arranged circularly around the central column.

**Landing:** in space saving staircases and in some models of open staircases is used to change direction (in correspondence of the turn). In the spiral staircases this corresponds to the last step positioned at the landing of the stair, it can be adapted during installation at any ceiling slab opening (triangular, trapezoidal or circular).

**Railing:** inclined parapet positioned to the side of the steps to prevent any possible fall while ascending or descending the staircase.

**Balustrade:** horizontal parapet positioned on the upper floor to prevent possible fall on the lower level.

## MAIN DIMENSIONS OF THE STAIRCASE

**Width (open rise and space saving staircase):** overall width of the stair, i.e. the width of the step including the railing.

**Diameter (spiral staircase):** diameter of the stair including the railing.

**Rise:** vertical distance between the surface of two successive steps.

This distance is adjustable depending on the default values that vary from stair to stair and that have been established on the basis of the common stair code.

By changing the value of the rise, the total height of the stairs varies: the higher the number of steps, the smaller the value of the rise.

In the open and space-saving stairs the number of rises as equal to the number of steps plus one, the last step to the upper floor landing is installed a step below the slab (the distance between this step and the flooring of the upper floor is equal to the rise).

In the spiral staircases the number of rises is equal to the number of steps: the top landing is installed at the same level as the flooring of the upper floor.

**Run:** depth of the step from the front edge of the step up to the projection of the front edge of the next step.

In the open stairs the tread is adjustable according to the default values on the basis of the model. The adjustment occurs by moving the step backward or forward in the installation phase.

## STAIRCASE AREA

**Stairwell:** vertical and horizontal space provided and available for the position of the staircase.

**Ceiling slab opening:** opening of the ceiling slab for the installation of the staircase.

It can be square, rectangular, L shape, circular, or may be a direct landing to the ceiling slab.

**Height between the floors:** vertical distance that goes from the finished flooring of the lower level to the finished flooring of the upper level.

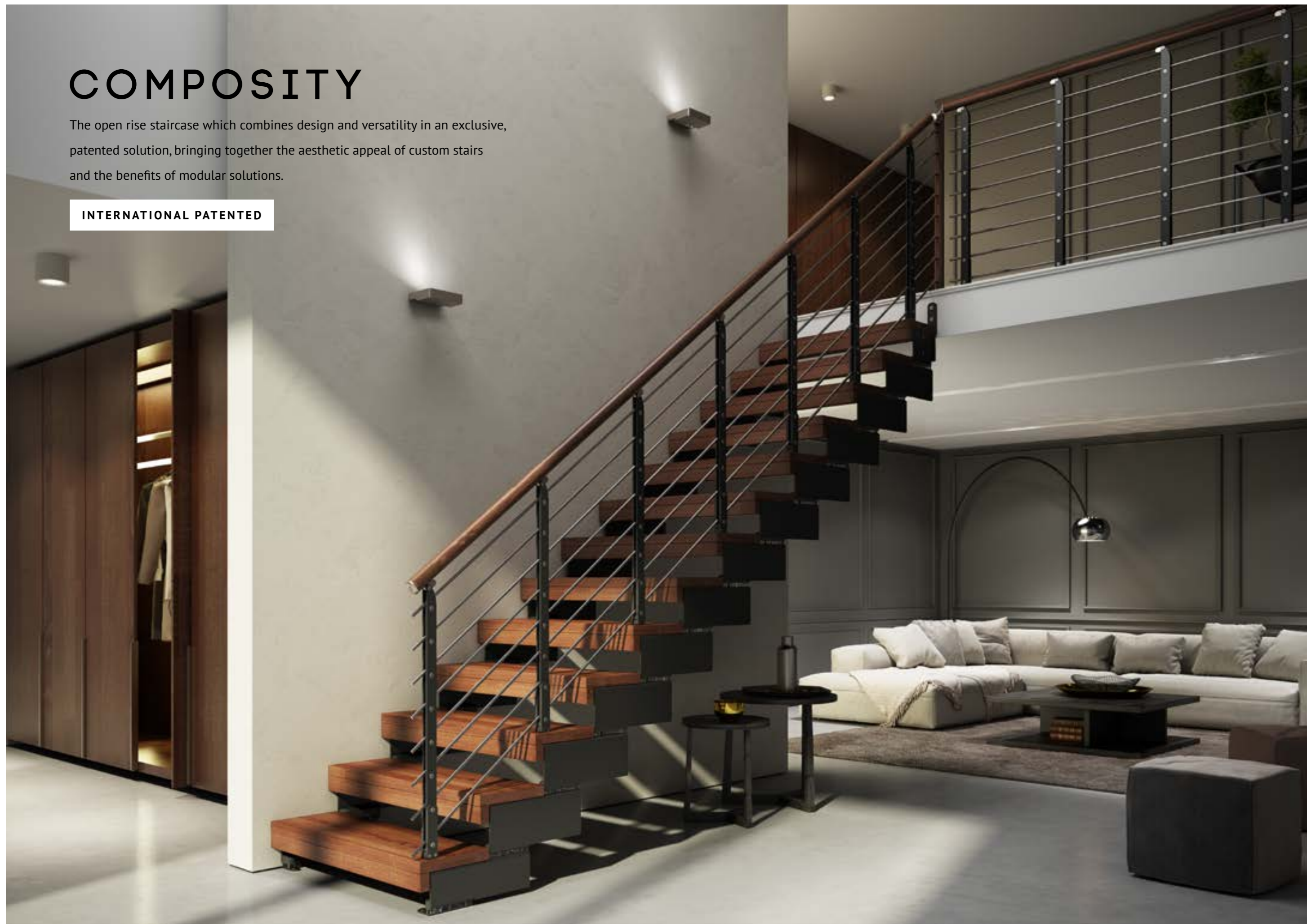


**OPEN RISE  
STAIRCASES**

# COMPOSITO

The open rise staircase which combines design and versatility in an exclusive, patented solution, bringing together the aesthetic appeal of custom stairs and the benefits of modular solutions.

INTERNATIONAL PATENTED







**Previous pages**  
 Composito 13 steps, straight configuration.  
 Steps and handrail in Walnut 16, structure  
 and railing (model Minimal) in Anthracite grey 03.

**Above**  
 Detail of the mounting of the railing Minimal  
 on the step. Steps and handrail in Walnut 16,  
 structure and railing (model Minimal) in White 22.

**Left page**  
 Detail of the landing.  
 Steps and handrail in Natural 12, structure and  
 railing (model Minimal) in Anthracite grey 03.

**Left**  
 Composito 13 steps, straight configuration.  
 Steps and handrail in Natural 12, structure and  
 railing (model Minimal) in White 22.

INTERNATIONAL PATENTED





**Above**  
 Composito 13 steps, straight configuration.  
 Steps and handrail in Walnut 16, structure and railing  
 (model Tube) in White 22.

**Below**  
 Close-up of the structure and anchoring to the step.  
 Steps and handrail in Walnut 16, structure and railing  
 in White 22.

**Previous pages**  
 Composito 12 steps, configuration with one turn  
 (landing). Steps and handrail in White 84, structure  
 and railing (model with vertical columns) in White 22.

**Left**  
 Composito 12 steps, configuration with 1 turn.  
 Steps and handrail in Walnut 16, structure and railing  
 (model with vertical columns) in Anthracite grey 03.  
 Close-up of turn created with 1 platform.



INTERNATIONAL PATENTED

## MATERIALS

### STEPS

- Solid beech wood, 1-5/8" (40 mm) thickness
- No knots or splits, maximum stability and mechanical strength thanks to Finger Joint technology
- Non-toxic water-based coating: 3 layers of paint

### HANDRAIL

- In solid beech wood in same color as steps

### STRUCTURE

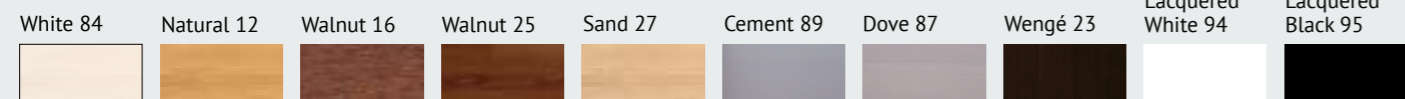
- Steel modular elements
- Powder coated with matt scratch proof finish

### RAILING (two models)

- Steel vertical columns painted in the same color as the structure (distance between the columns less than 3-7/8" - 10 cm)
- Painted steel uprights in same color as structure and satin finish horizontal stainless steel cables

## COLORS

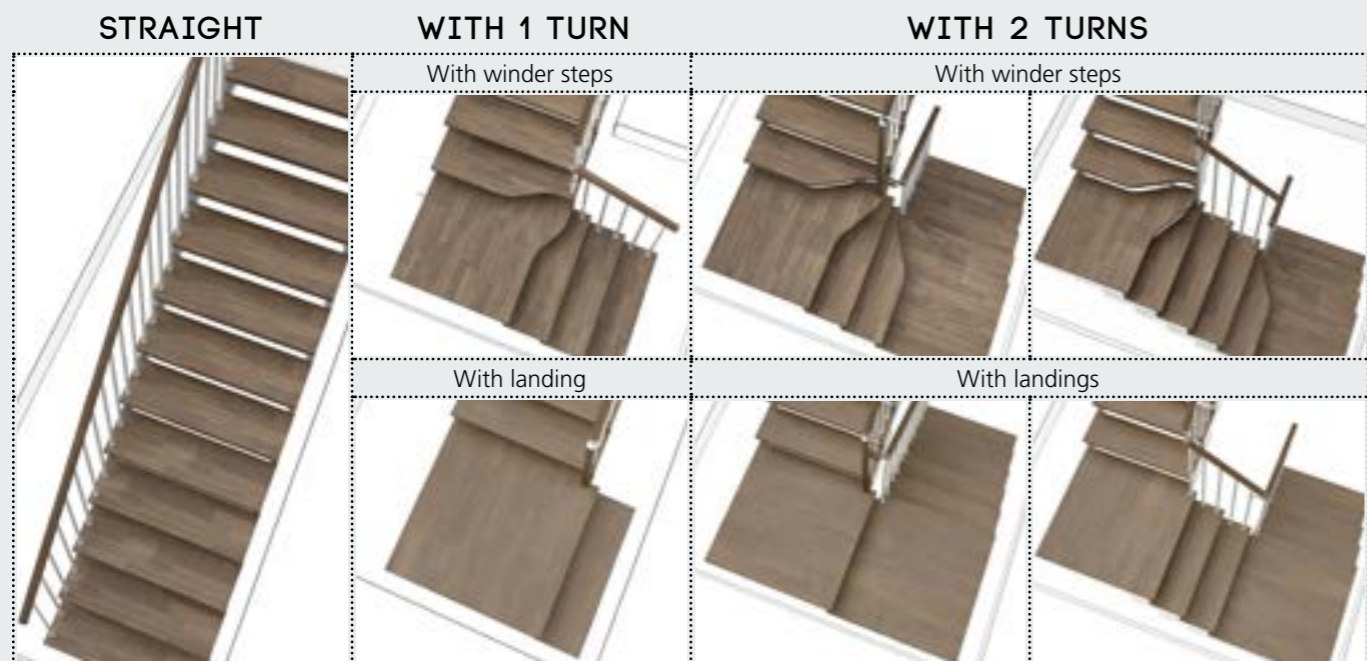
### STEPS AND HANDRAIL - Wood



### STRUCTURE AND RAILING - Steel



## CONFIGURATIONS



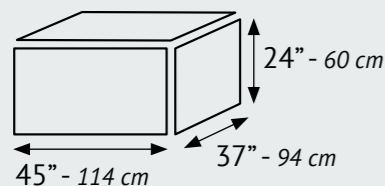
## PACKAGE

1 box

=

1 complete staircase with 12 steps

Structure, steps, railing (internal side), handrail



The measures of the box may vary

Choose between:  
Straight staircase:

- 12 straight steps

Staircase with 1 turn:  
(2 versions)

- 9 straight steps + 3 winder steps
- 11 straight steps + 1 landing

Staircase with 2 turns:  
(2 versions)

- 6 straight steps + 6 winder steps
- 10 straight steps + 2 landings

## MEASUREMENTS valid for all the configurations

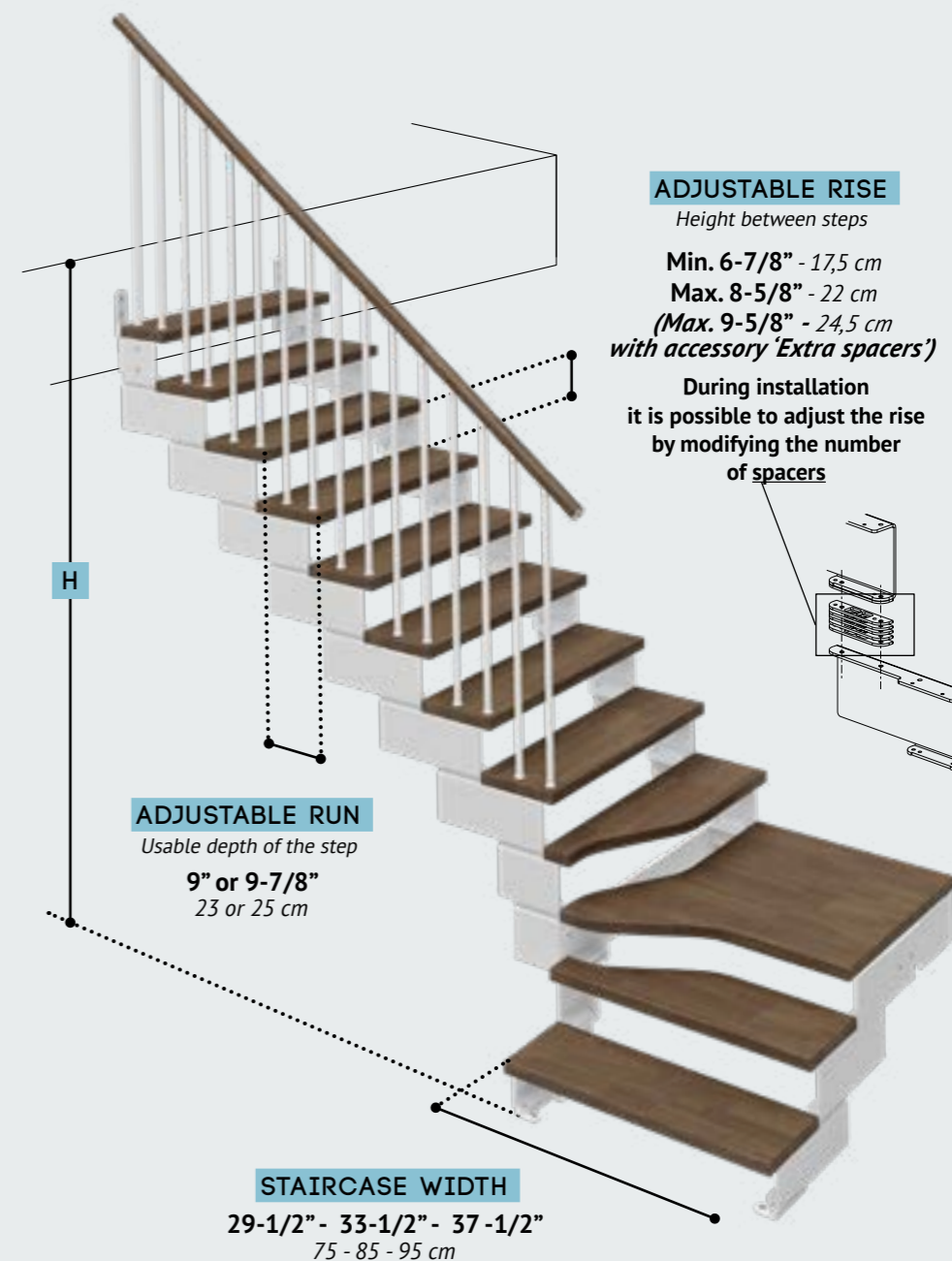
The **SYSTEM FOR ADJUSTING THE HEIGHT BETWEEN THE STEPS** (RISE) allows you to:

- Obtain different heights between floors with the same number of steps.
- Obtain the height between the floors as required with more or fewer steps (this means you can find the best compromise between the step height and the space occupied by the staircase).

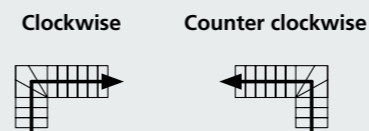
NUMBER OF STEPS	HEIGHT BETWEEN FLOORS (H)
9 steps 1 box	Min. 5' 9" - 175 cm Max. 7' 2" - 220 cm (Max. 8' 1/2" - 245 cm)
10 steps 1 box	Min. 6' 4" - 193 cm Max. 7' 11" - 242 cm (Max. 8' 10" - 269 cm)
11 steps 1 box	Min. 6' 11" - 210 cm Max. 8' 8" - 264 cm (Max. 9' 7 3/4" - 294 cm)
12 steps 1 box	Min. 7' 6" - 228 cm Max. 9' 5" - 286 cm (Max. 10' 5 1/4" - 318 cm)
13 steps 1 box + 1 extra step	Min. 8' - 245 cm Max. 10' 1" - 308 cm (Max. 11' 3" - 343 cm)
14 steps 1 box + 2 extra steps	Min. 8' 7" - 263 cm Max. 10' 10" - 330 cm (Max. 12' 1/2" - 367 cm)
15 steps 1 box + 3 extra steps	Min. 9' 2" - 280 cm Max. 11' 6" - 352 cm (Max. 12' 10 3/8" - 392 cm)
16 steps 1 box + 4 extra steps	Min. 9' 9" - 298 cm Max. 12' 3" - 374 cm (Max. 13' 7 3/4" - 416 cm)

Add more steps to reach greater heights.

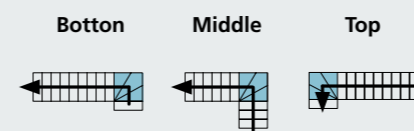
- H = Finished floor to finished floor height.
- Top step fixed one rise below finished upper floor.
- Ceiling opening width: staircase width + 2" (5 cm).



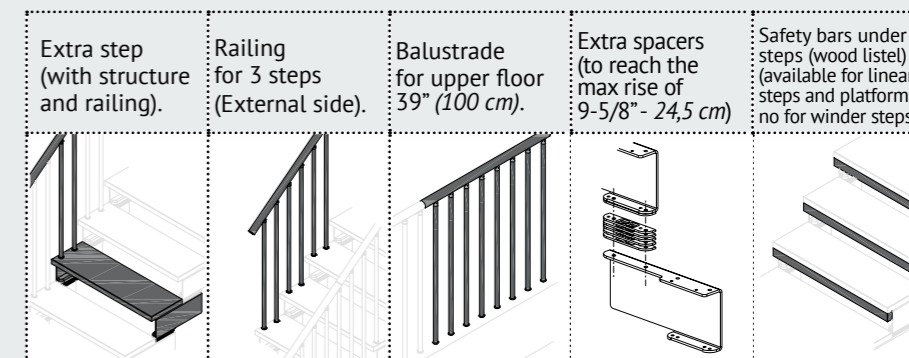
### DIRECTION OF ASCENT



### TURN POSITION

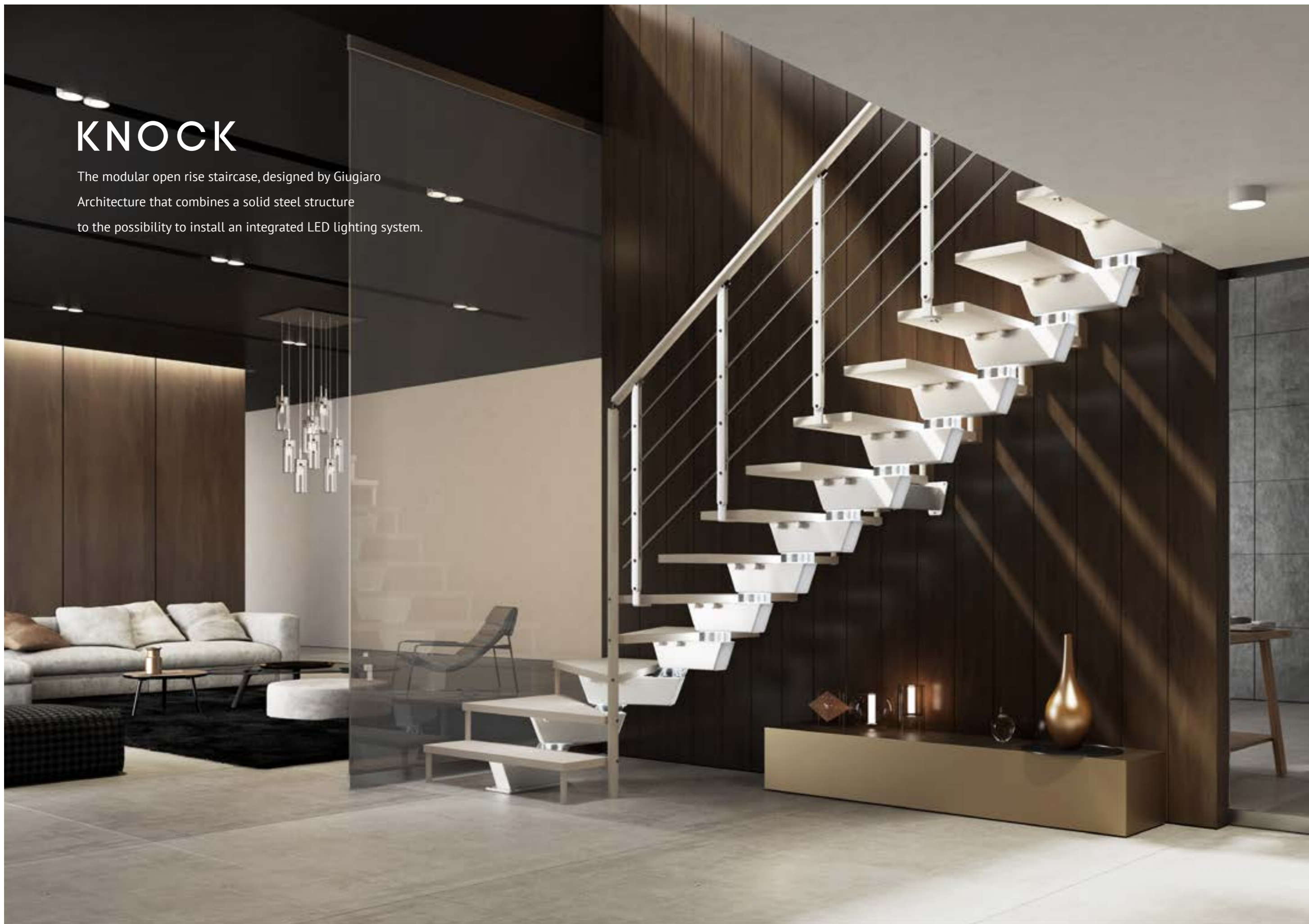


### ACCESSORIES



# KNOCK

The modular open rise staircase, designed by Giugiaro  
Architecture that combines a solid steel structure  
to the possibility to install an integrated LED lighting system.



**Previous pages**

*Knock 13 steps, configuration with 1 turn.*

*Steps and handrail in White 84, structure and railing in White 22.*

*Integrated lighting in the spacers.*



**Left**

*Close-up of structure and floor support.*

*Steps and handrail in White 84, structure and railing in White 22.*

**Right page**

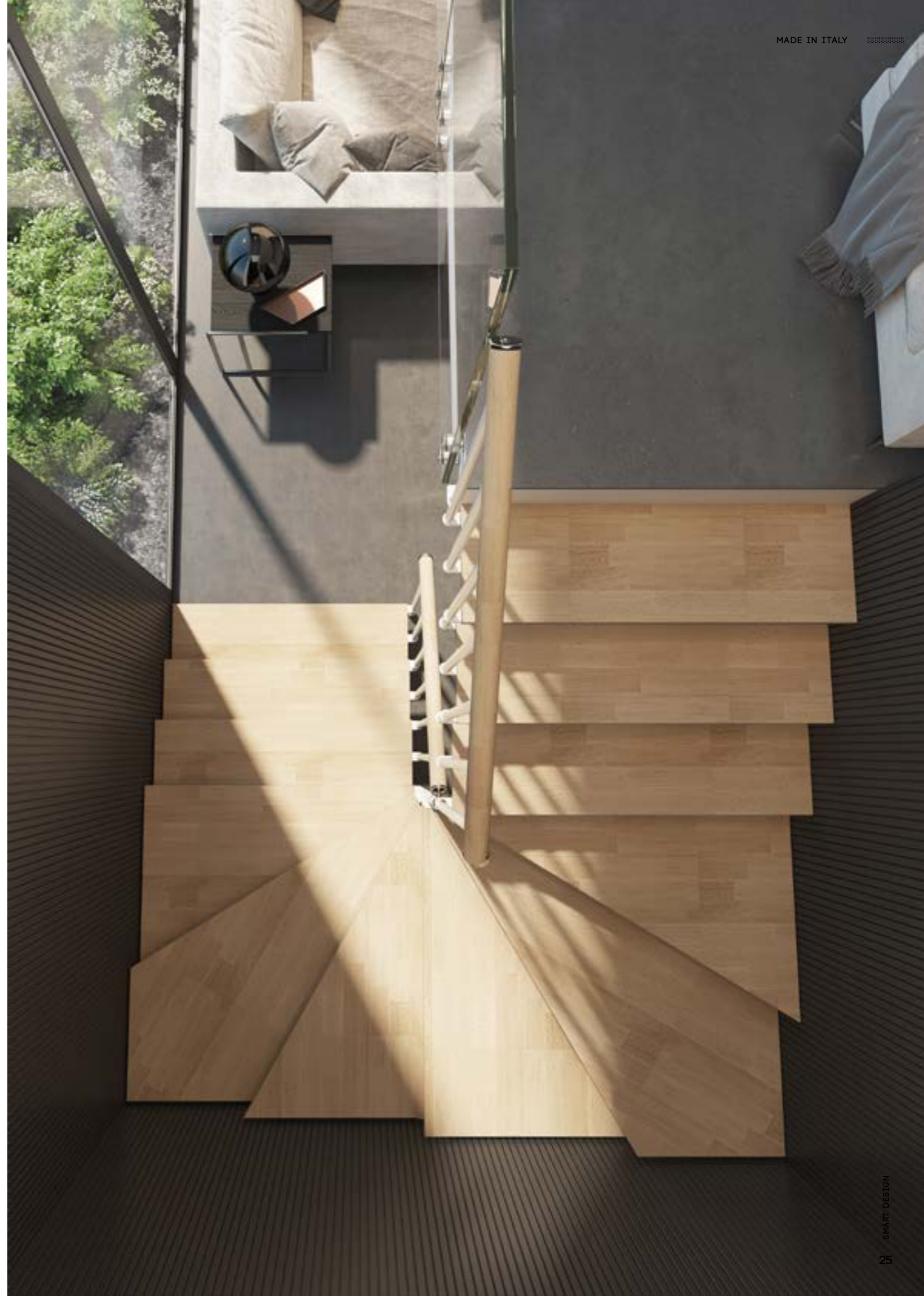
*Knock 12 steps, configuration with 2 turns.*

*Steps and handrail in Sand 27, structure and railing in White 22.*

**Below**

*Detail of the structure.*

*Steps and handrail in White 84, structure and railing in White 22.*





**Left page**

*Knock 12 steps, configuration with 1 turn.  
Steps and handrail in Walnut 25, structure and  
railing in Anthracite grey 03.*

**Below**

*Detail of the structure and of the spacers  
with integrated lighting. Steps and handrail in  
Walnut 25, structure and railing in White 22.*



## MATERIALS

### STEPS

- Solid beech wood, 1-5/8" (40 mm) thickness
- No knots or splits, maximum stability and mechanical strength thanks to Finger Joint technology
- Non-toxic water-based coating: 3 layers of paint

### HANDRAIL

- In solid beech wood in same color as the steps

### STRUCTURE

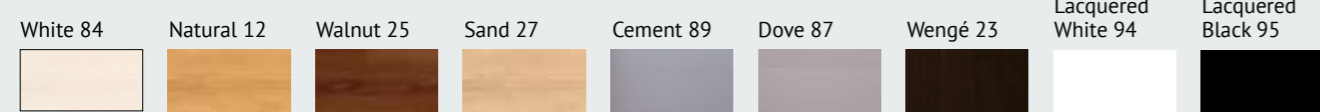
- Steel modular elements
- Powder coated with matt scratch proof finish

### RAILING (two models)

- Steel vertical columns painted in the same color as the structure (distance between the columns less than 3-7/8" - 10 cm)
- Painted steel uprights in same color as structure and satin finish horizontal stainless steel cables

## COLORS

### STEPS AND HANDRAIL - Wood



### STRUCTURE AND RAILING - Steel

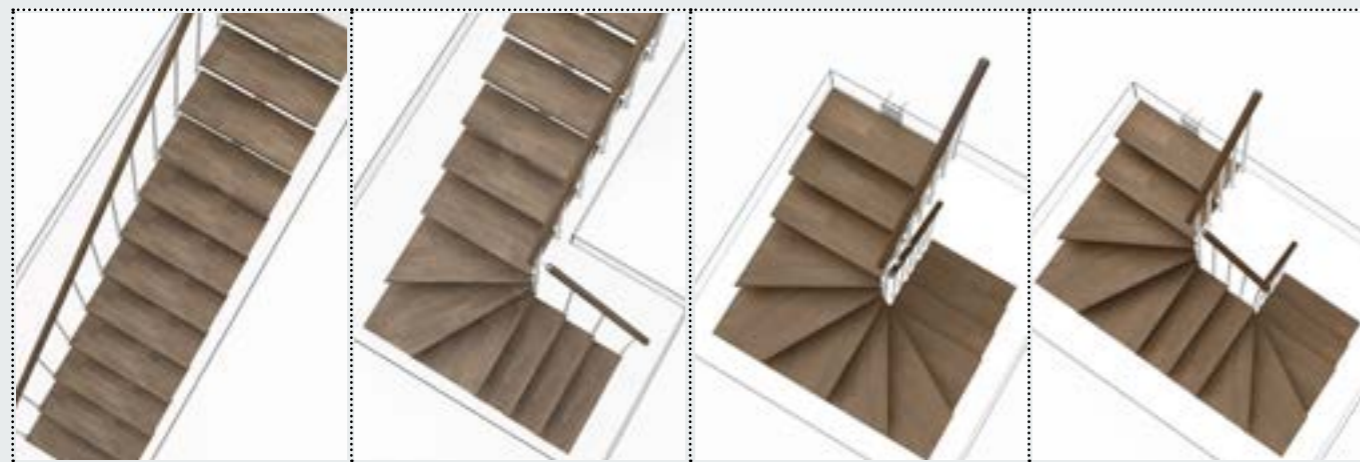


## CONFIGURATIONS

### STRAIGHT

### WITH 1 TURN

### WITH 2 TURNS



## PACKAGE

1 box

=

**1 complete staircase with 12 steps**

Structure, Steps, Railing (Internal side), Handrail

Choose between:

**Straight staircase:**

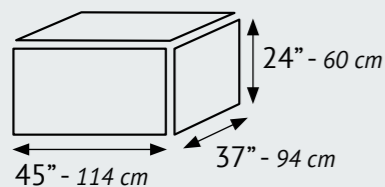
12 straight steps

**Staircase with 1 turn:**

9 straight steps + 3 winder steps

**Staircase with 2 turns:**

6 straight steps + 6 winder steps



The measures of the box may vary

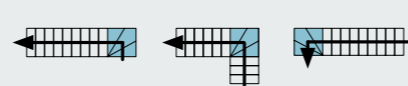
### DIRECTION OF ASCENT

Clockwise Counter clockwise



### TURN POSITION

Bottom Middle Top



## MEASUREMENTS valid for all the configurations

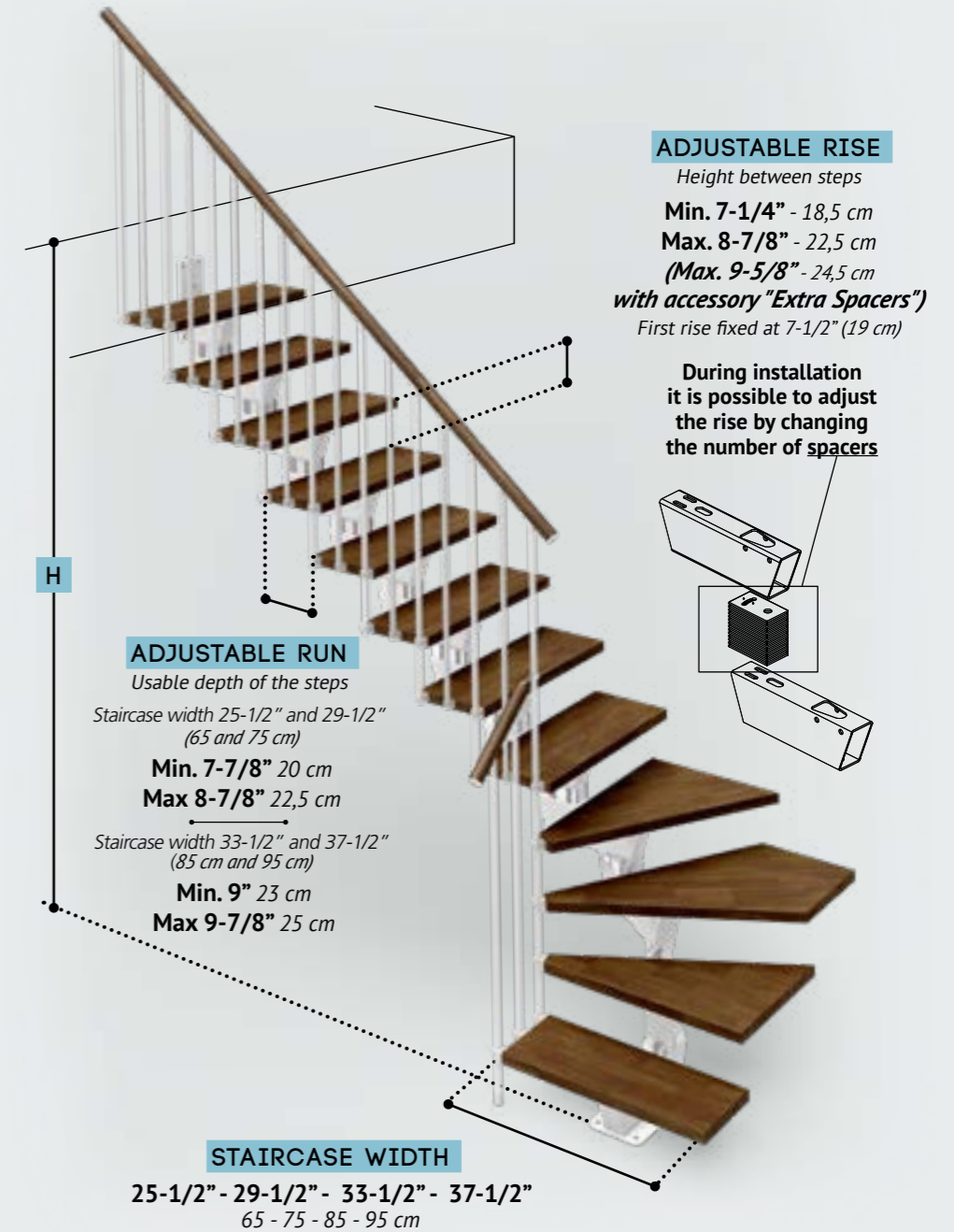
The **SYSTEM FOR ADJUSTING THE HEIGHT BETWEEN THE STEPS (RISE)** allows you to:

- Obtain different heights between floors with the same number of steps.
- Obtain the height between the floors as required with more or fewer steps (this means you can find the best compromise between the step height and the space occupied by the staircase).

NUMBER OF STEPS	HEIGHT BETWEEN FLOORS (H)
10 steps 1 box	Min. 6' 8 3/8" - 204 cm Max. 8' 1/8" - 244 cm (Max. 8' 7 7/8" - 264 cm)
11 steps 1 box	Min. 7' 4" - 223 cm Max. 8' 9" - 266 cm (Max. 9' 5 3/8" - 288 cm)
12 steps 1 box	Min. 7' 11" - 241 cm Max. 9' 5 3/4" - 289 cm (Max. 10' 3 1/2" - 313 cm)
13 steps 1 box +1 extra step	Min. 8' 6" - 260 cm Max. 10' 2 1/2" - 311 cm (Max. 11' 5/8" - 337 cm)
14 steps 1 box +2 extra steps	Min. 9' 1 1/2" - 278 cm Max. 10' 11 1/2" - 334 cm (Max. 11' 10 1/2" - 362 cm)
15 steps 1 box +3 extra steps	Min. 9' 9" - 297 cm Max. 11' 8" - 356 cm (Max. 12' 8" - 386 cm)
16 steps 1 box +4 extra steps	Min. 10' 4" - 315 cm Max. 12' 5 1/4" - 379 cm (Max. 13' 5 3/4" - 411 cm)

Add more steps to reach greater heights.

- H = Finished floor to finished floor height.
- Top step fixed one rise below finished upper floor.
- Ceiling opening width: staircase width + 2" (5 cm).



### ADJUSTABLE RISE

Height between steps

Min. 7-1/4" - 18,5 cm  
Max. 8-7/8" - 22,5 cm  
(Max. 9-5/8" - 24,5 cm  
with accessory "Extra Spacers")

First rise fixed at 7-1/2" (19 cm)

During installation it is possible to adjust the rise by changing the number of spacers

### ADJUSTABLE RUN

Usable depth of the steps

Staircase width 25-1/2" and 29-1/2" (65 and 75 cm)

Min. 7-7/8" 20 cm  
Max 8-7/8" 22,5 cm

Staircase width 33-1/2" and 37-1/2" (85 and 95 cm)

Min. 9" 23 cm  
Max 9-7/8" 25 cm

### STAIRCASE WIDTH

25-1/2" - 29-1/2" - 33-1/2" - 37-1/2"  
65 - 75 - 85 - 95 cm

### ACCESSORIES

Extra step (with structure and railing).	Railing for 3 steps (External side).	Balustrade for upper floor 39" (100 cm).	Lateral support.	Safety bars under step.	Extra spacers (to reach the max rise of 9-5/8" - 24,5 cm)	LED lighting between the steps.



# CANTILEVER

Suspended steps made in solid wood  
for contemporary and minimal environments,  
designed to confer lightness to any architecture.





**Previous pages**

13 steps Cantilever configuration with 1 landing.  
Steps in White 84, structure in White 22.

**Left page**

14 steps Cantilevers, rectilinear configuration.  
Steps in Walnut 25, structure in White 22.



**Above**

Detail step and wall fixing.  
Steps in Walnut 25, structure in White 22.

**Subsequent Pages**

14 steps Cantilevers, rectilinear configuration. Steps in White 84, structure in White 22.



## MATERIALS

### STEPS

- In solid beech wood
- No knots or splits, maximum stability and mechanical strength thanks to Finger Joint technology
- Cantilever with recesses arranged to receive the steel structure fixed to the wall
- Non-toxic water-based coating: 3 layers of paint

### STRUCTURE

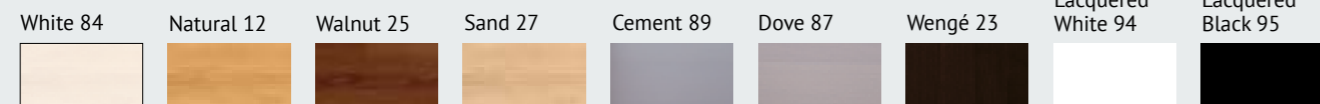
- Modular steel elements to fix to the wall
- Powder coated with matt scratch proof finish

### RAILING

- For safety reasons it is appropriate to install on the steps a railing to be bought separately

## COLORS

### STEPS - Wood



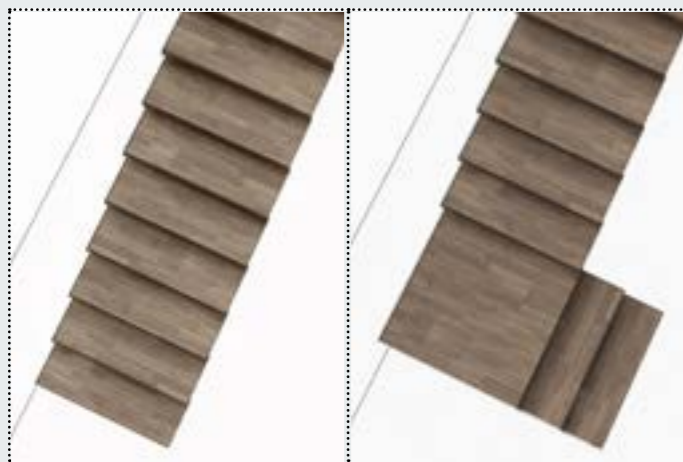
### STRUCTURE - Steel

White 22

## CONFIGURATIONS

### STRAIGHT

### WITH 1 TURN

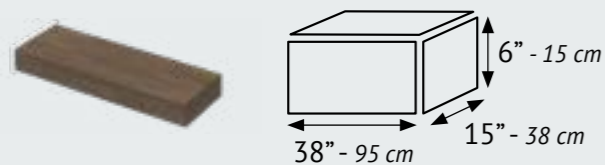


## PACKAGE

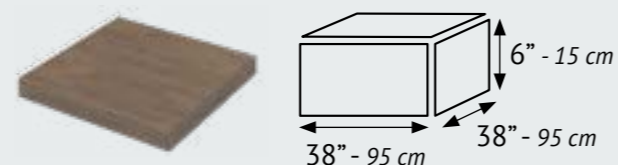
**1 box** = **1 step** Structure, steps and fixings

At one's choice between:

Linear Step

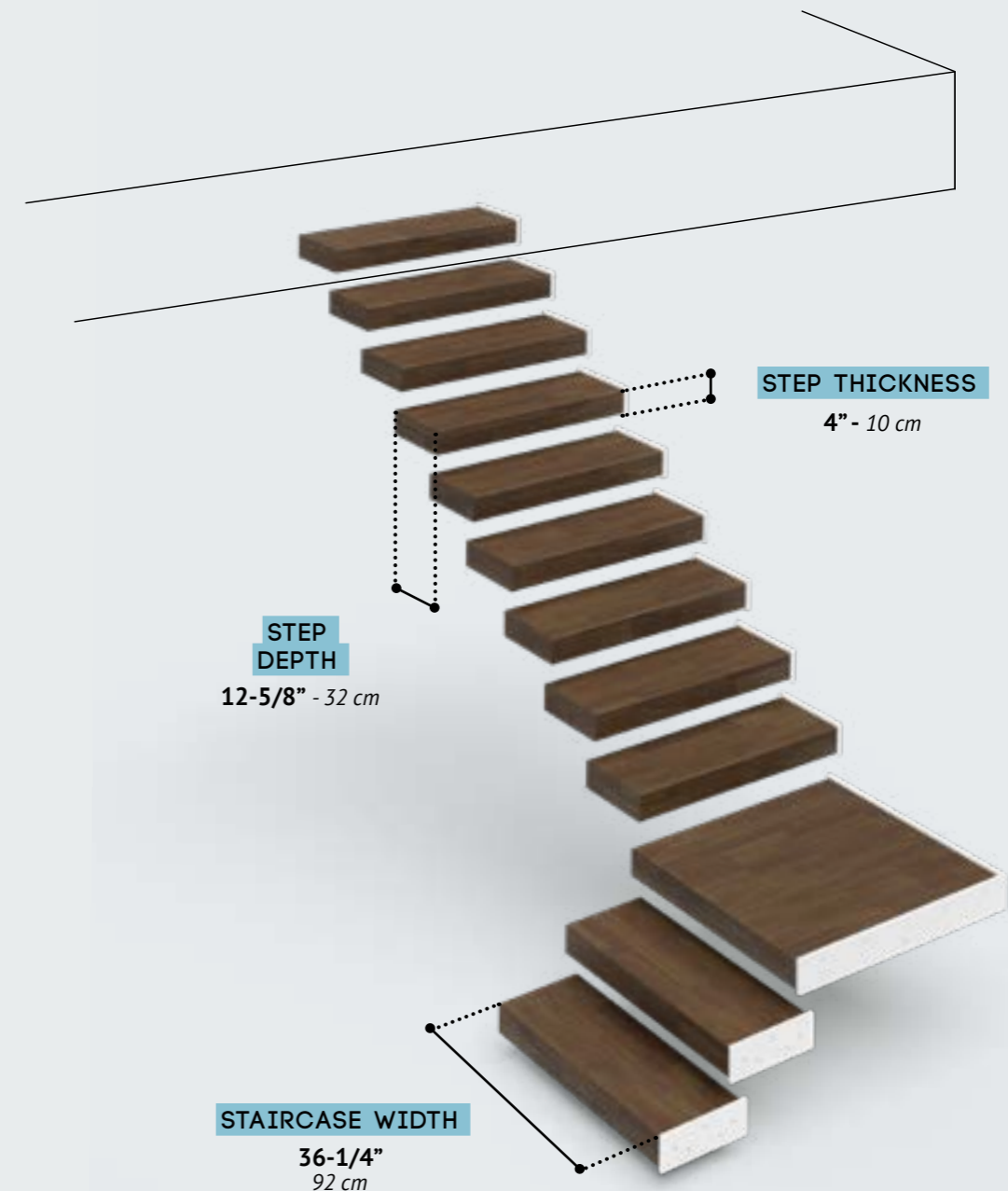


Landing



The measures of the box may vary

## MEASUREMENTS valid for all the configurations

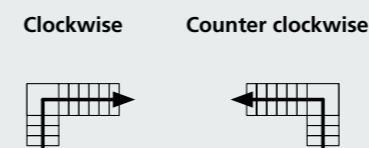


- Top step fixed one rise below finished upper floor.
- Ceiling opening width: staircase width + 2" (5 cm).

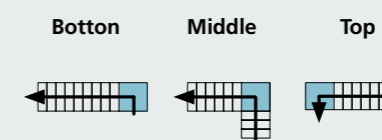
### ATTENTION

Consult a structural engineer to make sure the walls where the steps will be attached to are load-bearing.

### DIRECTION OF ASCENT



### TURN POSITION





**SPACE  
SAVING  
STAIRCASES**

# MINI

The space-saving staircase with steps that have been shaped or staggered to optimize the space and ascent whilst occupying the least possible space. The steps are made of solid beech wood and come with a variety of color choices.





**Left page**

Close-up of step shape with alternating tread. Steps and handrail in Walnut 25, structure and railing in Silver grey 01.

**Previous page**

Mini 13 steps, configuration with one turn. Steps and handrail in Natural 12, structure and railing in White 22.

**Below**

Close-up of space-saving landing. Steps and handrail in Natural 12, structure and railing in White 22.



## MATERIALS

### STEPS

- Solid beech wood, 1-5/8" (40 mm) thickness
- No knots or splits, maximum stability and mechanical strength thanks to Finger Joint technology
- Non-toxic water-based coating: 3 layers of paint

### HANDRAIL

- In solid beech wood in same color as steps

### STRUCTURE

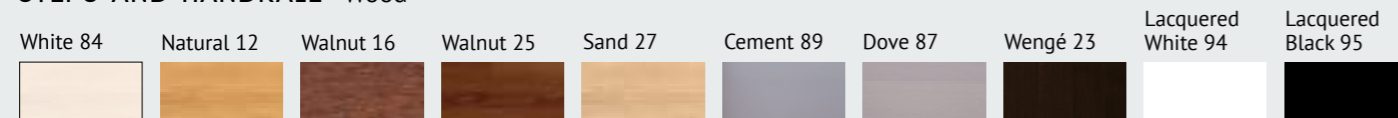
- Steel modular elements
- Powder coated with scratch proof finish

### RAILING

- Steel vertical columns painted in the same color as the structure (distance between the columns less than 3-7/8" - 10 cm)

## COLORS

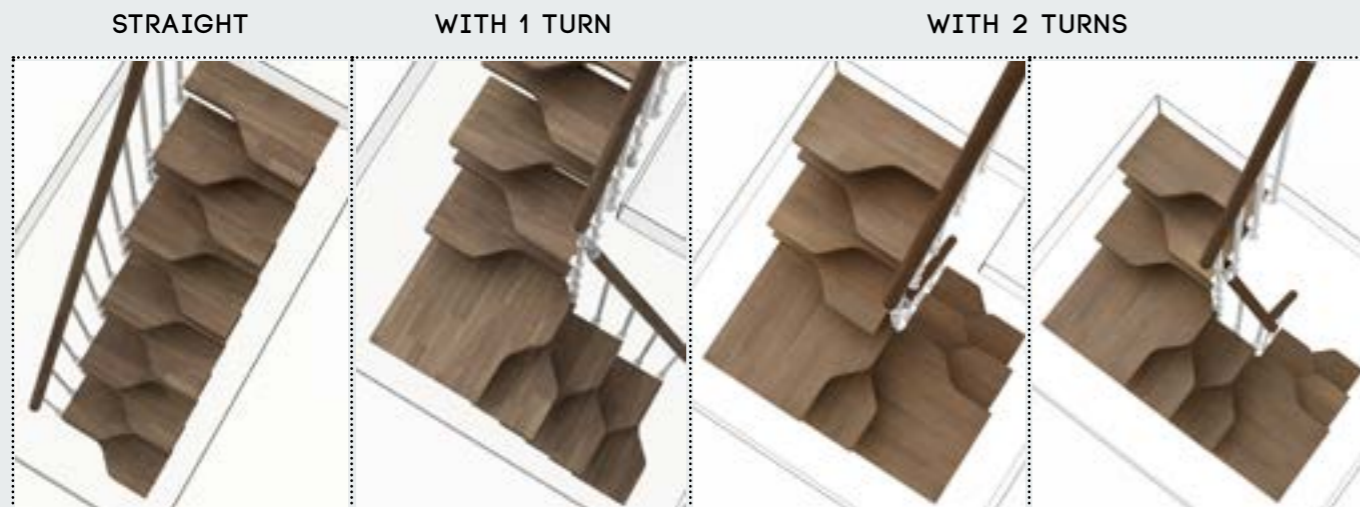
### STEPS AND HANDRAIL - Wood



### STRUCTURE AND RAILING - Steel



## CONFIGURATIONS

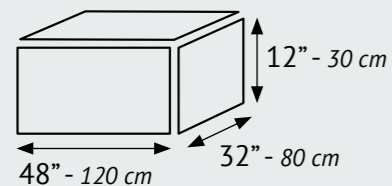


STAGGERED AND SHAPED STEPS: reduce the space occupied by the staircase without sacrificing comfort.

## PACKAGE

**1 box = 1 complete staircase with 11 steps**

Structure, steps, railing (internal side), handrail



### Choose between:

**Straight staircase:** 11 straight steps

**Staircase with 1 turn:** 10 straight steps + 1 landing

**Staircase with 2 turns:** 9 straight steps + 2 landings

The measures of the box may vary

## MEASUREMENTS valid for all the configurations

### The SYSTEM FOR ADJUSTING THE HEIGHT

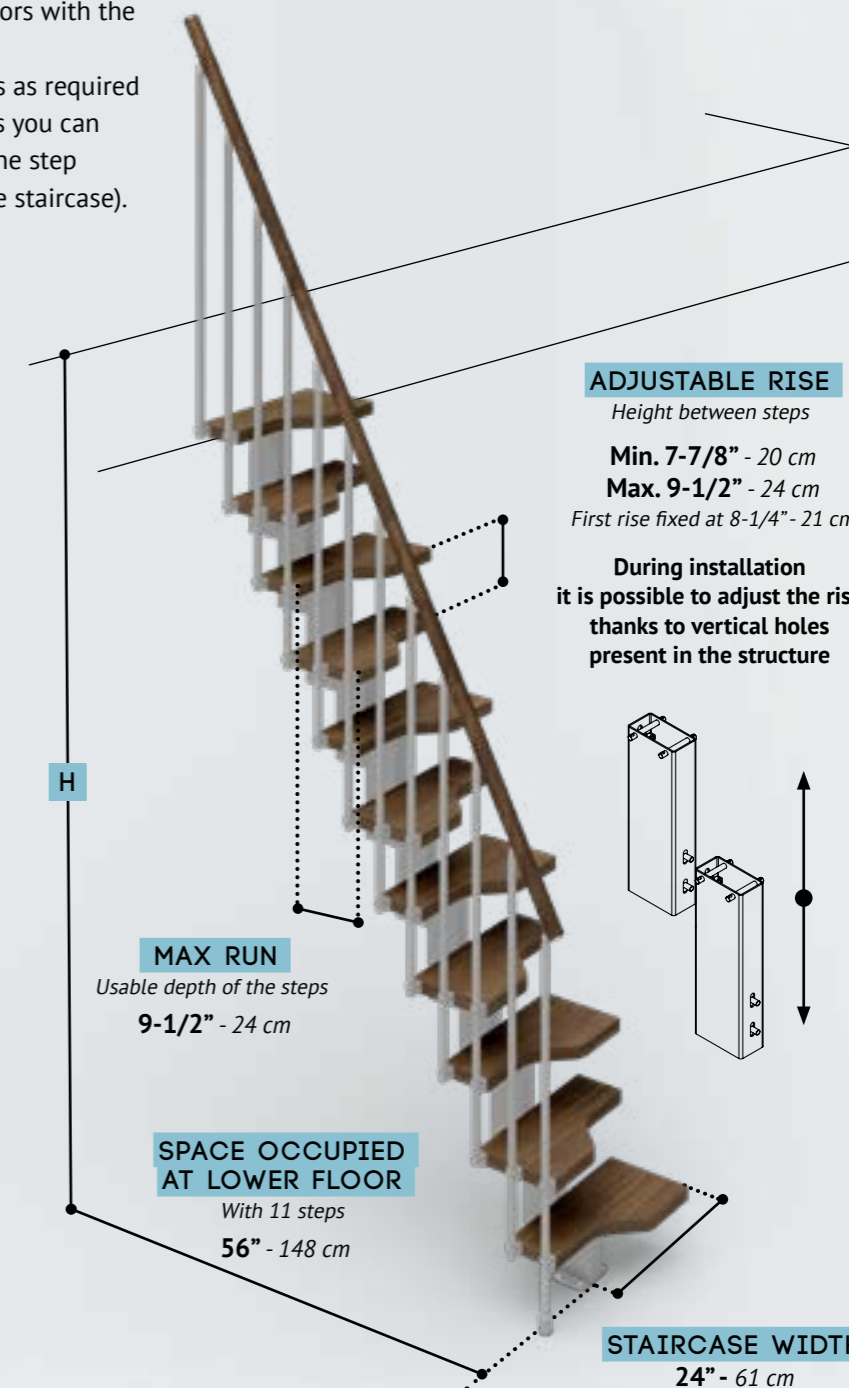
#### BETWEEN THE STEPS (RISE) allows you to:

- Obtain different heights between floors with the same number of steps.
- Obtain the height between the floors as required with more or fewer steps (this means you can find the best compromise between the step height and the space occupied by the staircase).

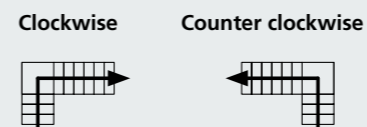
NUMBER OF STEPS	HEIGHT BETWEEN FLOORS (H)
<b>9 steps</b> 1 box	Min. 6' 7" - 201 cm Max. 7' 9" - 237 cm
<b>10 steps</b> 1 box	Min. 7' 3" - 221 cm Max. 8' 3/4" - 261 cm
<b>11 steps</b> 1 box	Min. 7' 11" - 241 cm Max. 9' 4" - 285 cm
<b>12 steps</b> 1 box + 1 extra step	Min. 8' 6 3/4" - 261 cm Max. 10' 1" - 309 cm
<b>13 steps</b> 1 box + 2 extra steps	Min. 9' 2" - 281 cm Max. 10' 11" - 333 cm
<b>14 steps</b> 1 box + 3 extra steps	Min. 9' 10" - 301 cm Max. 11' 8" - 357 cm

Add more steps to reach greater heights.

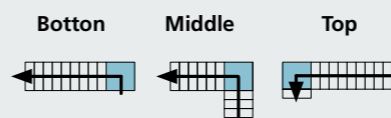
- H = Finished floor to finished floor height.
- Top step fixed one rise below finished upper floor.
- Ceiling opening width: staircase width + 2" (5 cm).



### DIRECTION OF ASCENT



### TURN POSITION



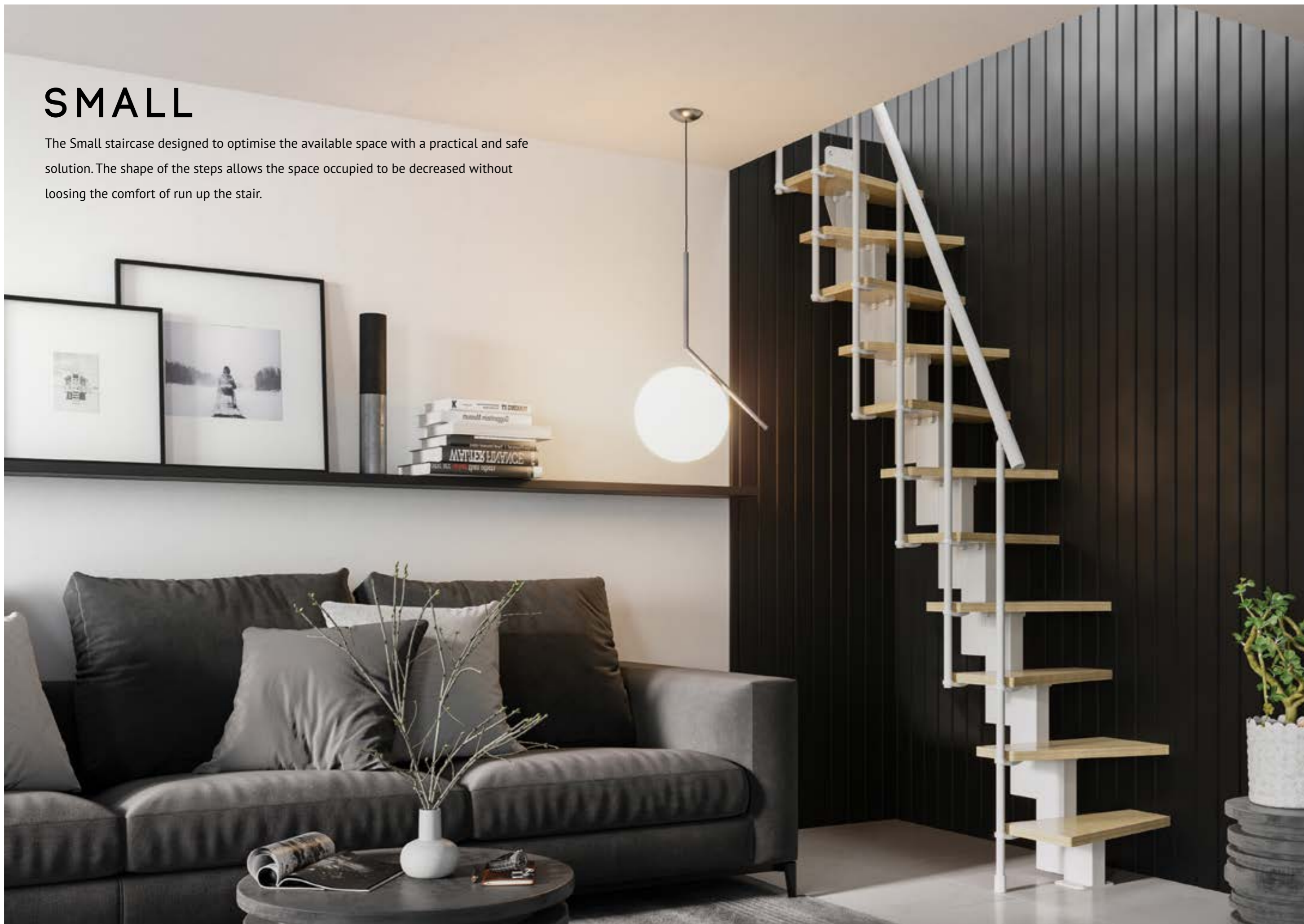
### ACCESSORIES

Extra step (with structure and railing).	Railing for 11 steps (External side).	Balustrade for upper floor 39" (100 cm).	Safety bars under step.



# SMALL

The Small staircase designed to optimise the available space with a practical and safe solution. The shape of the steps allows the space occupied to be decreased without losing the comfort of run up the stair.





**Previous pages**  
 Small 11 steps, straight configuration.  
 Steps, structure, railing in natural finish  
 and handrail in White 22.

**Left**  
 Close-up of step shape with alternating  
 tread. Steps, structure, railing in natural  
 finish and handrail in White 22.

**Right page**  
 Small 11 steps, straight configuration.  
 Steps, structure, railing in natural finish  
 and handrail in Silver grey 01.



## MATERIALS

### STEPS

- In birch plywood, thickness 1-1/8" (29 mm)
- Excellent stability and high mechanical strength
- Non-toxic water-based coating: 3 layers of paint

### HANDRAIL

- In plastic material in the same color as the structure

### STRUCTURE

- Steel modular elements
- Powder coated with matt scratch proof finish

### RAILING

- Painted steel vertical rails matching the color of the structure

## COLORS

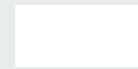
### STEPS - Wood

Natural



### STRUCTURE AND RAILING - Steel

White 22



Silver grey 01

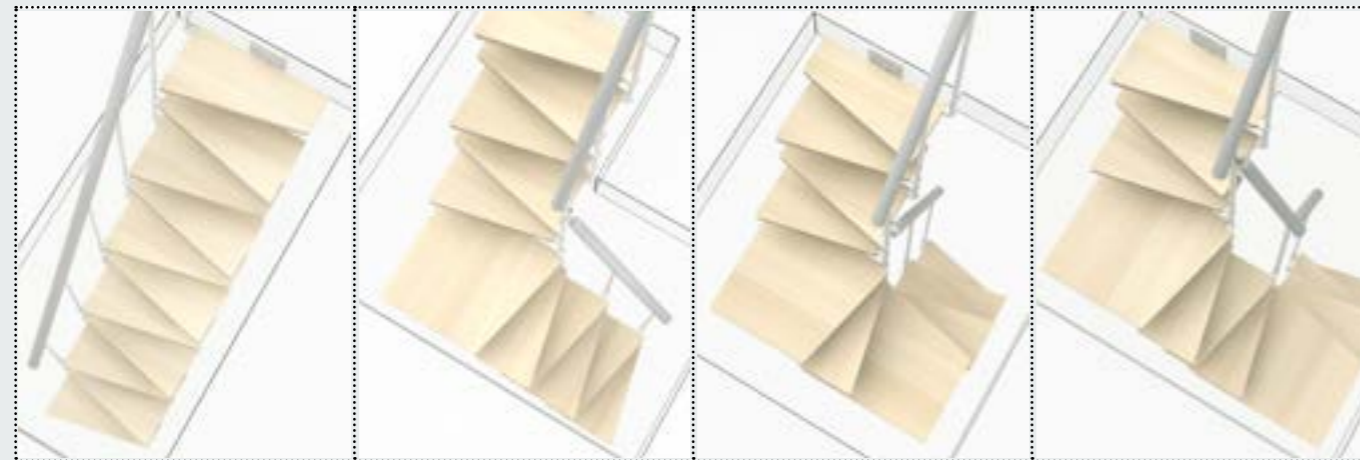


## CONFIGURATIONS

### STRAIGHT

### WITH 1 TURN

### WITH 2 TURNS



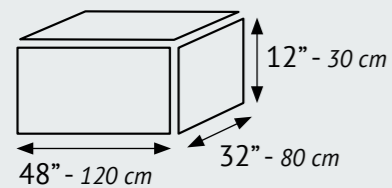
STAGGERED AND SHAPED STEPS: reduce the space occupied by the staircase without sacrificing comfort.

## PACKAGE

1 box =

1 complete staircase with 11 steps

Structure, steps, railing (internal side), handrail



The measures of the box may vary

Choose between:

**Straight staircase:** 11 straight steps

**Staircase with 1 turn:** 10 straight steps + 1 landing

**Staircase with 2 turns:** 9 straight steps + 2 landings

## MEASUREMENTS valid for all the configurations

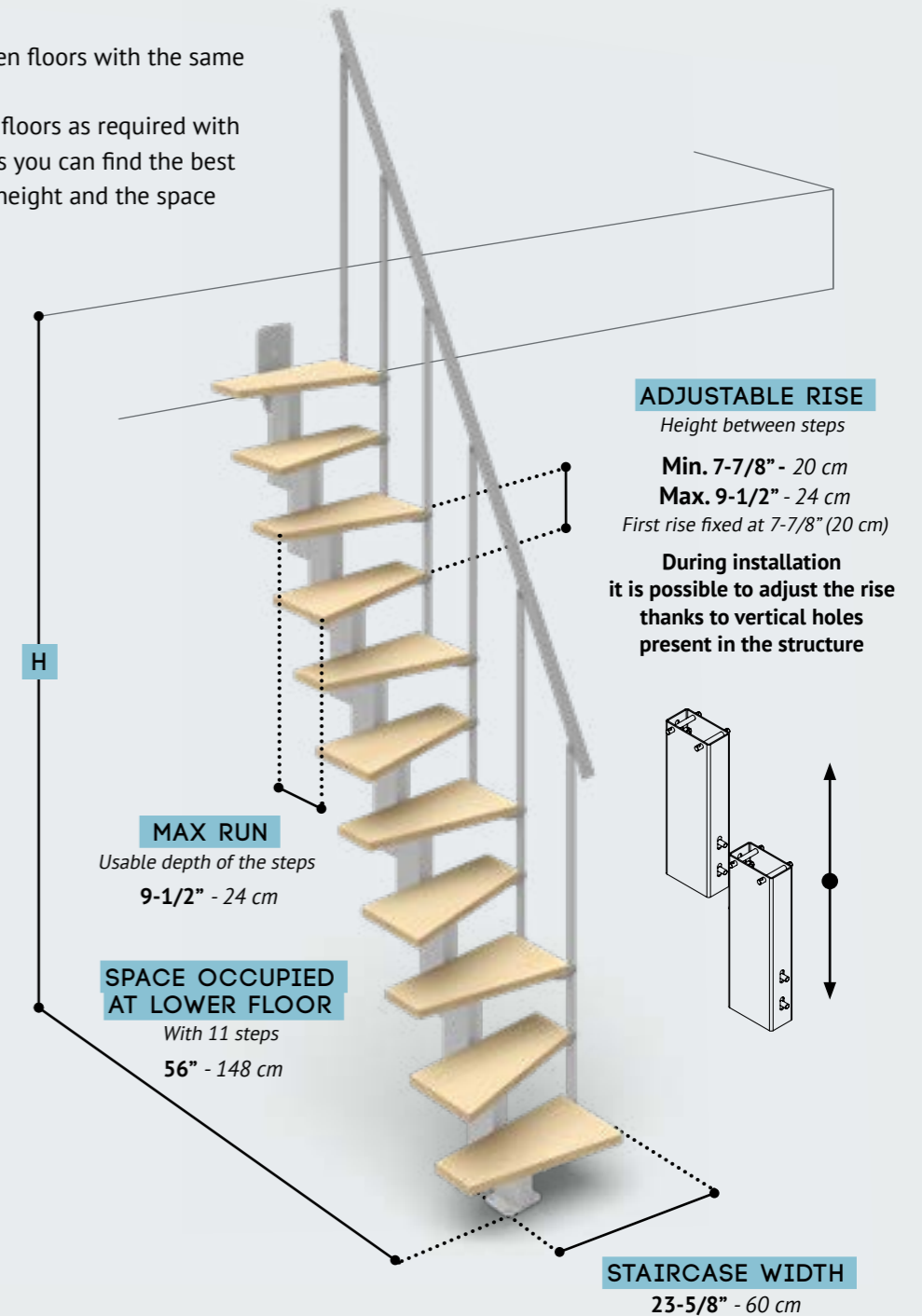
The **SYSTEM FOR ADJUSTING THE HEIGHT BETWEEN THE STEPS (RISE)** allows you to:

- Obtain different heights between floors with the same number of steps.
- Obtain the height between the floors as required with more or fewer steps (this means you can find the best compromise between the step height and the space occupied by the staircase).

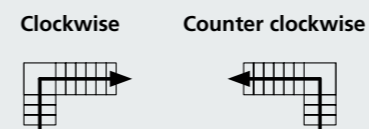
NUMBER OF STEPS	HEIGHT BETWEEN FLOORS (H)
9 steps 1 box	Min. 6' 6 3/4" - 200 cm Max. 7' 8 7/8" - 236 cm
10 steps 1 box	Min. 7' 2 5/8" - 220 cm Max. 8' 6 3/8" - 260 cm
11 steps 1 box	Min. 7' 10 1/2" - 240 cm Max. 9' 3 3/4" - 284 cm
12 steps 1 box + 1 extra step	Min. 8' 6 3/8" - 260 cm Max. 10' 1 1/4" - 308 cm
13 steps 1 box + 2 extra steps	Min. 9' 2 1/4" - 280 cm Max. 10' 10 3/4" - 332 cm
14 steps 1 box + 3 extra steps	Min. 9' 10 1/8" - 300 cm Max. 11' 8 1/8" - 356 cm

Add more steps to reach greater heights.

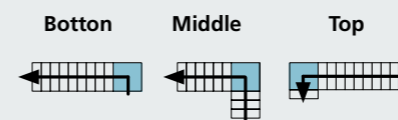
- H = Finished floor to finished floor height.
- Top step fixed one rise below finished upper floor.
- Ceiling opening width: staircase width + 2" (5 cm).



### DIRECTION OF ASCENT



### TURN POSITION



### ACCESSORIES

Extra step (with structure and railing).	Railing for 11 steps (External side).	Balustrade for upper floor 39" (100 cm).	Safety bars under step.



**SPIRAL  
STAIRCASES**

# PHOLA

The modular spiral staircase which combines the warmth of solid wood with the strength of steel, offering a variety of combinations of diameters and finishes.





**Previous pages**  
Phola 13 steps.  
Steps and handrail in Sand 27,  
structure and railing in White 22.

**Left**  
Close-up of the first step and  
anchoring to the railing.  
Steps and handrail in Sand 27,  
structure and railing in Anthracite  
grey 03.



**Above**  
Phola 13 steps.  
Steps and handrail in Walnut 25,  
structure and railing in Anthracite  
grey 03.

**Right page**  
Phola 13 steps. Steps in Sand 27,  
handrail in White 22 plastic,  
structure and railing in White 22.  
Close-up of universal top landing.

## MATERIALS

### STEPS

- Solid beech wood, 1-5/8" (40 mm) thickness
- No knots or splits, maximum stability and mechanical strength thanks to Finger Joint technology
- Non-toxic water-based coating: 3 layers of paint

### HANDRAIL

- In plastic material matching the color of the structure

### STRUCTURE

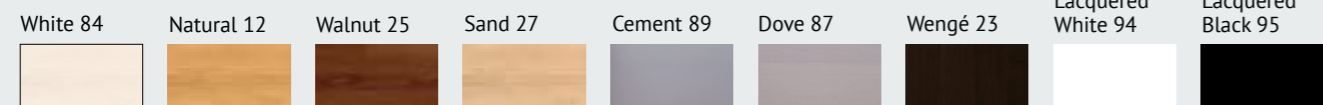
- Steel modular elements
- Powder coated with matt scratch proof finish

### RAILING

- Painted steel vertical rails matching the color of the structure

## COLORS

### STEPS AND HANDRAIL - Wood



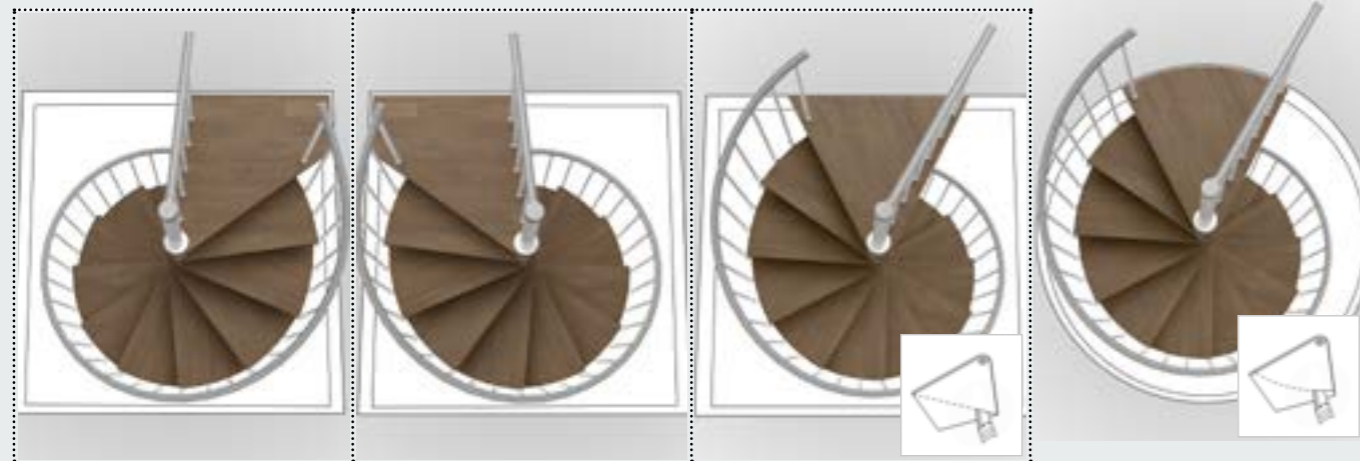
### STRUCTURE AND RAILING - Steel



## CONFIGURATIONS

### SQUARE OPENING

### ROUND OPENING

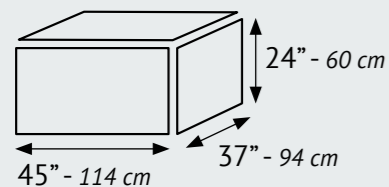


UNIVERSAL LANDING WITH 60° OPENING: adaptable to any opening during installation

## PACKAGE

**1 box = 1 complete staircase of 13 steps (landing included)**

Structure, steps, railing, handrail

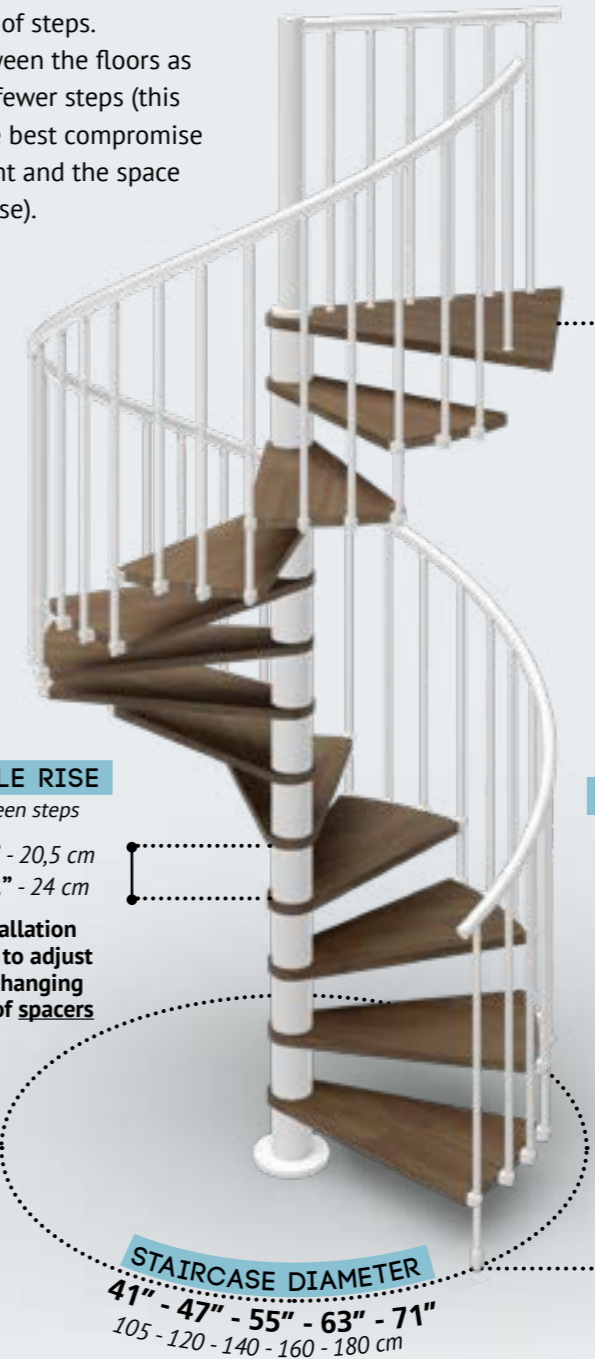


The measures of the box may vary

## MEASUREMENTS valid for all the configurations

The **SYSTEM FOR ADJUSTING THE HEIGHT BETWEEN THE STEPS (RISE)** allows you to:

- Obtain different heights between floors with the same number of steps.
- Obtain the height between the floors as required with more or fewer steps (this means you can find the best compromise between the step height and the space occupied by the staircase).



### ADJUSTABLE RISE

Height between steps

Min. 8-1/8" - 20,5 cm  
Max. 9-1/2" - 24 cm

During installation it is possible to adjust the rise by changing the number of spacers



STAIRCASE DIAMETER  
41" - 47" - 55" - 63" - 71"  
105 - 120 - 140 - 160 - 180 cm

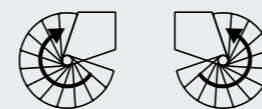
NUMBER OF STEPS	HEIGHT BETWEEN FLOORS (H)
10 steps 1 box	Min. 6' 8 3/4" - 205 cm Max. 7' 10 1/2" - 240 cm
11 steps 1 box	Min. 7' 5" - 226 cm Max. 8' 8" - 264 cm
12 steps 1 box	Min. 8' 1" - 246 cm Max. 9' 5 3/8" - 288 cm
13 steps 1 box	Min. 8' 9 1/8" - 267 cm Max. 10' 2 7/8" - 312 cm
14 steps 1 box + 1 extra step	Min. 9' 5" - 287 cm Max. 11' 1/4" - 336 cm
15 steps 1 box + 2 extra steps	Min. 10' 1 1/4" - 308 cm Max. 11' 9 3/4" - 360 cm
16 steps 1 box + 3 extra steps	Min. 10' 9 1/8" - 328 cm Max. 12' 7 1/8" - 384 cm

Add more steps to reach greater heights.

- H = Finished floor to finished floor height.
- Top universal landing fixed at the same level as the finished upper floor.
- Ceiling opening diameter: staircase diameter + 2" (5 cm).

### DIRECTION OF ASCENT

Clockwise Counter clockwise

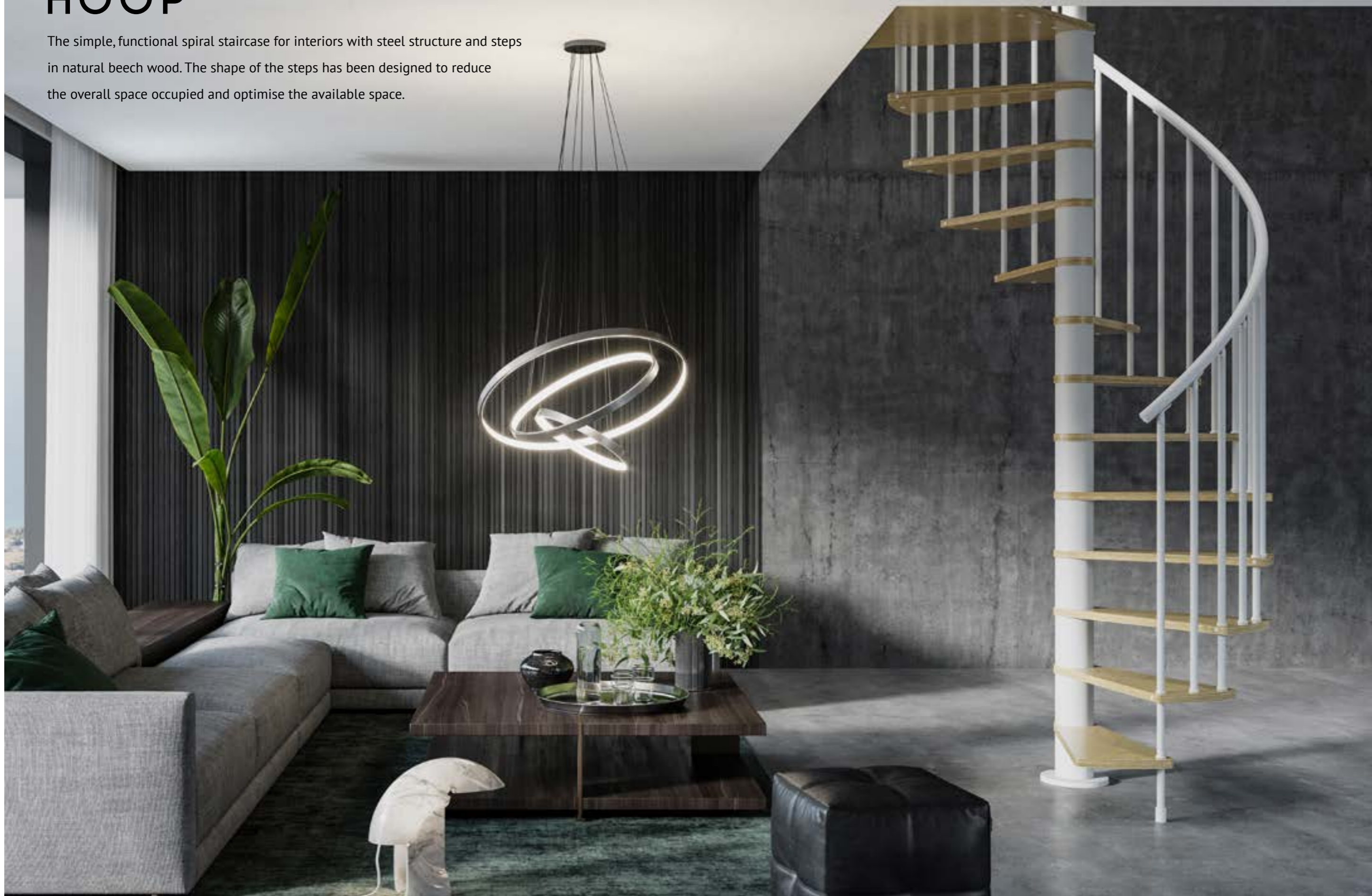


### ACCESSORIES

Extra step (with structure and railing).	Wooden handrail (not available for the diam. 3' 5 3/8" - 105 cm)	Balustrade for upper floor 39" (100 cm).	Extra section of internal post (needed for heights over 10' 5 5/8" - 319 cm)

# HOOP

The simple, functional spiral staircase for interiors with steel structure and steps in natural beech wood. The shape of the steps has been designed to reduce the overall space occupied and optimise the available space.







**Left page**  
 Hoop 13 steps.  
 Steps, structure and railing in natural  
 finish and handrail in Silver grey 01.

**Previous pages**  
 Hoop 13 steps.  
 Steps, structure and railing in natural  
 finish and handrail in White 22.

**Above**  
 Close-up of first step and curve angle  
 of the steps.  
 Steps, structure and railing in natural  
 finish and handrail in White 22.

## MATERIALS

### STEPS

- In birch plywood, thickness 1-1/8" (29 mm)
- Excellent stability and high mechanical strength
- Non-toxic water-based coating: 3 layers of paint

### HANDRAIL

- In plastic material in the same color as the structure

### STRUCTURE

- Steel modular elements
- Powder coated with matt scratch proof finish

### RAILING

- Steel vertical columns painted in the same color as the structure (distance between the columns less than 3-7/8" - 10 cm)

## COLORS

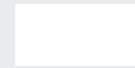
### STEPS - Wood

Natural



### STRUCTURE AND RAILING - Steel

White 22



Silver grey 01



## CONFIGURATIONS

### SQUARE OPENING (stair landing included)



### ROUND OPENING (stair landing included)



### DIRECT LANDING AT THE FLOOR SLAB (stair without landing)



UNIVERSAL LANDING WITH 60° OPENING: adaptable to any opening during installation.  
4 STEPS EVERY 90°: this reduces the space occupied without losing comfort.

## PACKAGE

1 box

=

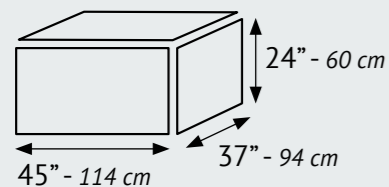
1 complete staircase of 13 steps (landing included)

Structure, steps, railing, handrail

or

1 complete staircase with 12 steps (without landing)

Structure, steps, railing, handrail



The measures of the box may vary

## MEASUREMENTS valid for all the configurations

The **SYSTEM FOR ADJUSTING THE HEIGHT BETWEEN THE STEPS (RISE)** allows you to:

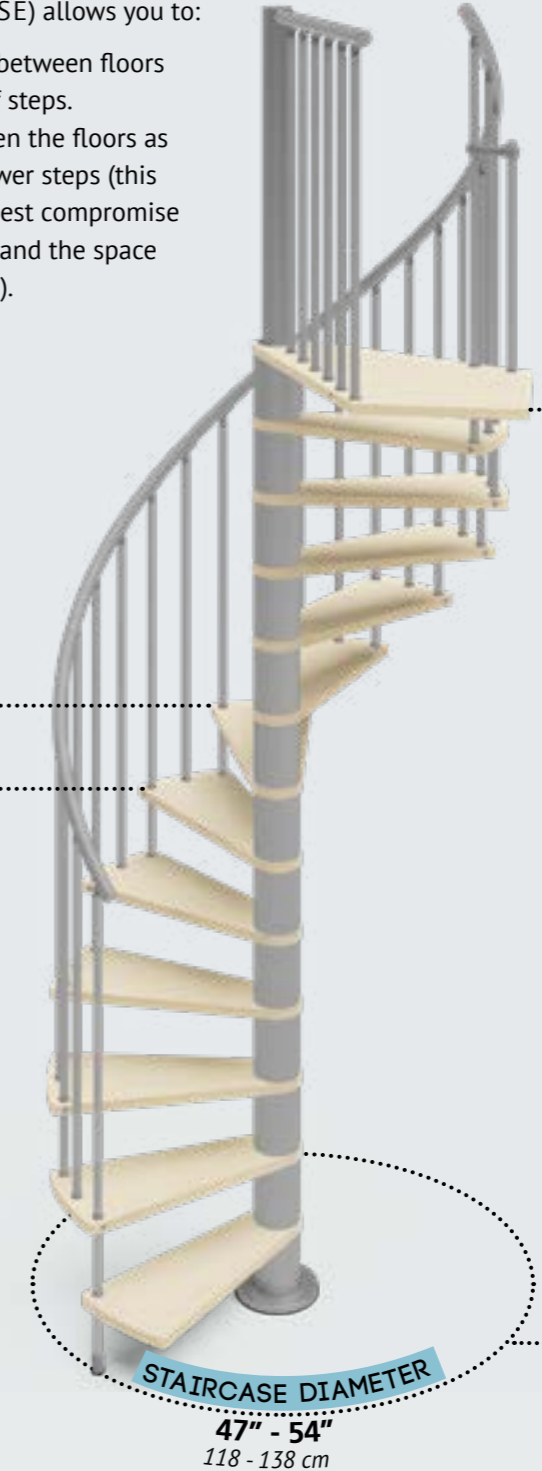
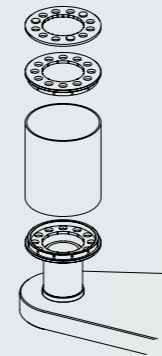
- Obtain different heights between floors with the same number of steps.
- Obtain the height between the floors as required with more or fewer steps (this means you can find the best compromise between the step height and the space occupied by the staircase).

### ADJUSTABLE RISE

Height between steps

Min. 8-1/8" - 20,5 cm  
Max. 9-1/2" - 24 cm

During installation it is possible to adjust the rise by changing the number of spacers



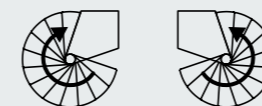
NUMBER OF STEPS	HEIGHT BETWEEN FLOORS (H)
10 steps 1 box	Min. 6' 8 3/4" - 205 cm Max. 7' 10 1/2" - 240 cm
11 steps 1 box	Min. 7' 5" - 226 cm Max. 8' 8" - 264 cm
12 steps 1 box	Min. 8' 1" - 246 cm Max. 9' 5 3/8" - 288 cm
13 steps 1 box	Min. 8' 9 1/8" - 267 cm Max. 10' 2 7/8" - 312 cm
14 steps 1 box+1 extra step	Min. 9' 5" - 287 cm Max. 11' 1/4" - 336 cm
15 steps 1 box+2 extra steps	Min. 10' 1 1/4" - 308 cm Max. 11' 9 3/4" - 360 cm
16 steps 1 box+3 extra steps	Min. 10' 9 1/8" - 328 cm Max. 12' 7 1/8" - 384 cm

Add more steps to reach greater heights.

- H = Finished floor to finished floor height.
- Staircase landing included: top universal landing fixed at the same level as the finished upper floor.
- Staircase without landing: top step fixed one rise below finished upper floor.
- Ceiling opening diameter: staircase diameter + 2" (5 cm).

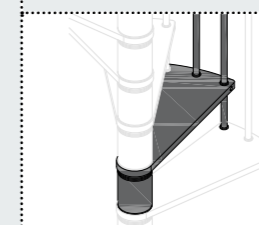
### DIRECTION OF ASCENT

Clockwise Counter clockwise

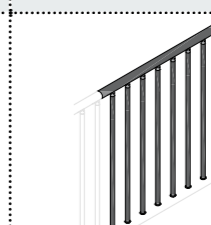


### ACCESSORIES

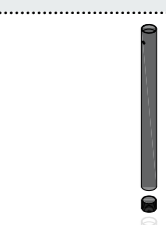
Extra step (with structure and railing).



Balustrade for upper floor 39" (100 cm).



Extra section of internal post (needed for heights over 10' 5 5/8" - 319 cm).



# TEKLA

The square base spiral staircase is perfect for installing between two or more walls. The shape of the steps has been specifically developed to make the most of all the space with a practical and functional solution.



**Previous pages**

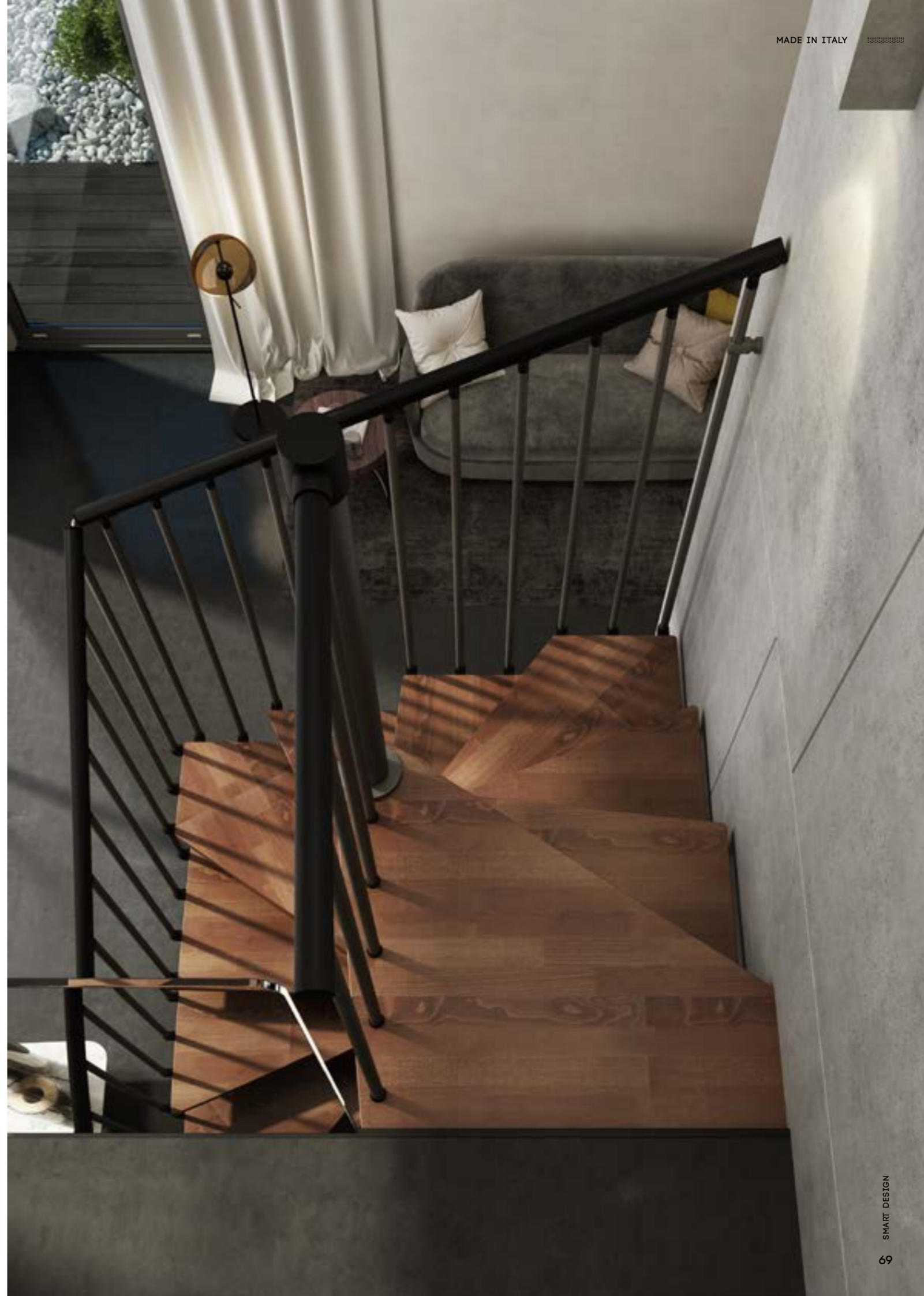
Tekla 13 steps.  
Steps and handrail in White 84,  
structure and railing in White 22.

**Below**

Close-up of steps and anchoring to  
the railing.  
Steps and handrail in White 84,  
structure and railing in White 22.

**Right page**

Phola 13 steps. Steps in Walnut 25,  
handrail in Black 14 plastic, structure  
and railing in Anthracite grey 03.  
Close-up of universal top landing.



## MATERIALS

### STEPS

- Solid beech wood, 1-5/8" (40 mm) thickness
- No knots or splits, maximum stability and mechanical strength thanks to Finger Joint technology
- Non-toxic water-based coating: 3 layers of paint

### HANDRAIL

- In plastic material matching the color of the structure

### STRUCTURE

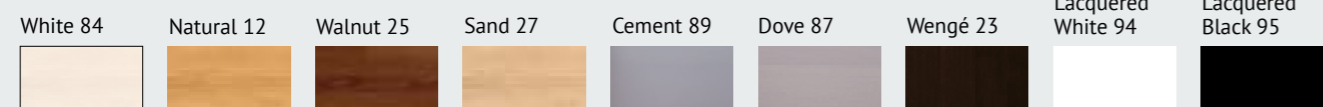
- Steel modular elements
- Powder coated with matt scratch proof finish

### RAILING

- Steel vertical columns painted in the same color as the structure (distance between the columns less than 3-7/8" - 10 cm)

## COLORS

### STEPS AND HANDRAIL - Wood



### STRUCTURE AND RAILING - Steel



## CONFIGURATIONS

### SQUARE OPENING

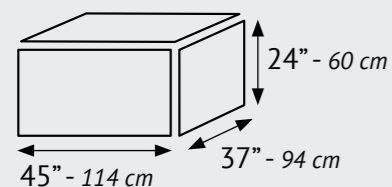


UNIVERSAL LANDING WITH 60° OPENING: adaptable to any opening during installation.

SQUARE BASE SPIRAL STAIRCASE: adapts to corners perfectly.

## PACKAGE

**1 box = 1 complete staircase of 13 steps** (landing included)  
Structure, steps, railing (two sides), handrail

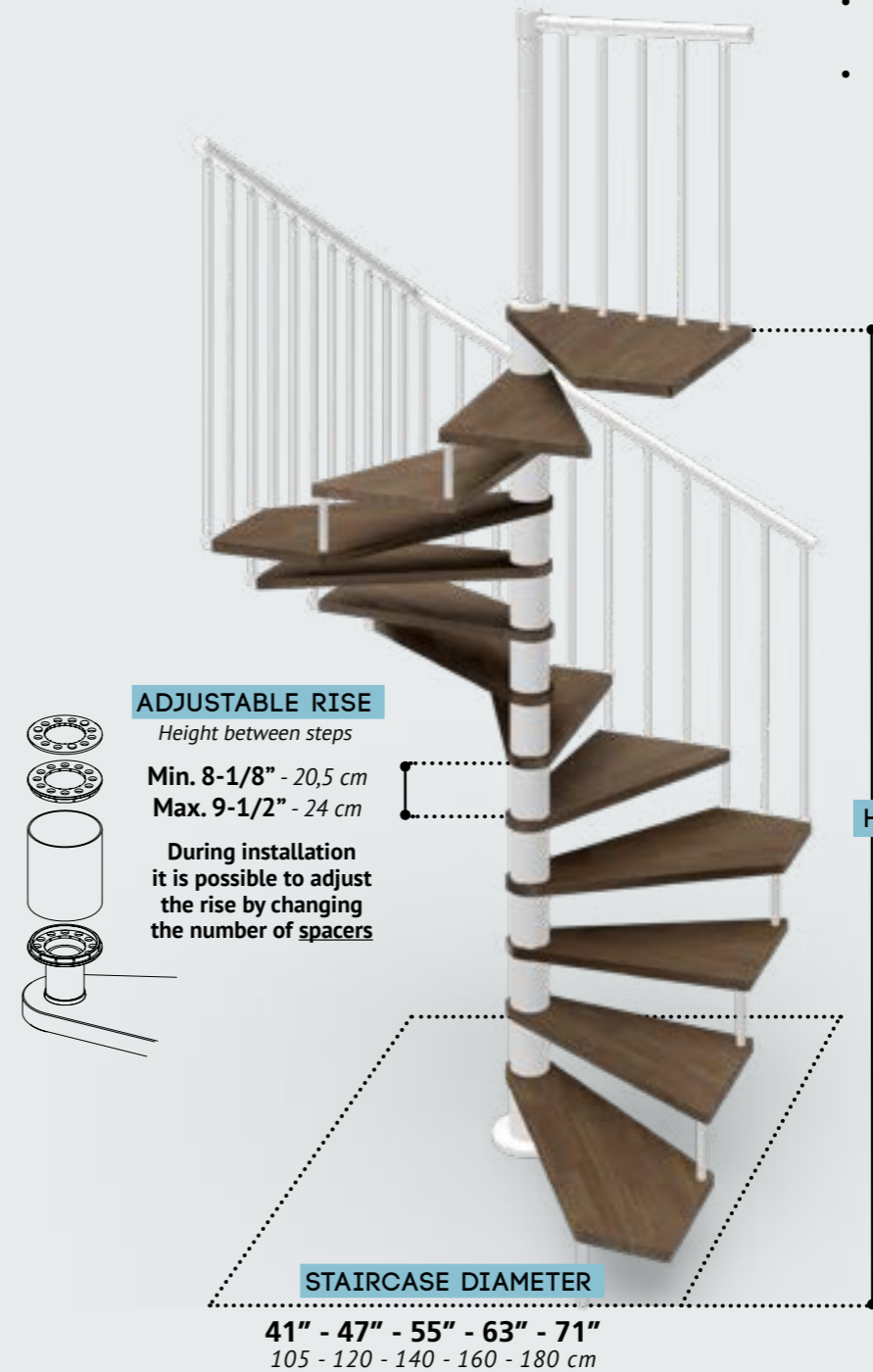


The measures of the box may vary

## MEASUREMENTS valid for all the configurations

The **SYSTEM FOR ADJUSTING THE HEIGHT BETWEEN THE STEPS (RISE)** allows you to:

- Obtain different heights between floors with the same number of steps.
- Obtain the height between the floors as required with more or fewer steps (this means you can find the best compromise between the step height and the space occupied by the staircase).



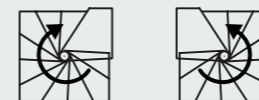
NUMBER OF STEPS	HEIGHT BETWEEN FLOORS (H)
10 steps 1 box	Min. 6' 8 3/4" - 205 cm Max. 7' 10 1/2" - 240 cm
11 steps 1 box	Min. 7' 5" - 226 cm Max. 8' 8" - 264 cm
12 steps 1 box	Min. 8' 1" - 246 cm Max. 9' 5 3/8" - 288 cm
13 steps 1 box	Min. 8' 9 1/8" - 267 cm Max. 10' 2 7/8" - 312 cm
14 steps 1 box + 1 extra step	Min. 9' 5" - 287 cm Max. 11' 1/4" - 336 cm
15 steps 1 box + 2 extra steps	Min. 10' 1 1/4" - 308 cm Max. 11' 9 3/4" - 360 cm
16 steps 1 box + 3 extra steps	Min. 10' 9 1/8" - 328 cm Max. 12' 7 1/8" - 384 cm

Add more steps to reach greater heights.

- H = Finished floor to finished floor height.
- Top universal landing fixed at the same level as the finished upper floor.
- Ceiling opening diameter: staircase diameter + 2" (5 cm).

### DIRECTION OF ASCENT

Clockwise Counter clockwise



### ACCESSORIES

Extra step (with structure).	Railing (one side).	Wooden handrail (one side).	Balustrade for upper floor 39" (100 cm).	Extra section of internal post (needed for heights over 10' 5 5/8" - 319 cm).



## GAMIA METAL

The spiral staircase completely in steel available in various diameters to adapt to any requirement.



**Previous pages**

Gamia Metal 13 steps.  
Steps, structure, railing and  
handrail in Silver grey 01.

**Left page**

Gamia Metal 13 steps.  
Steps, structure, railing and  
handrail in White 22.

**Above**

Close-up of step and anti-slip  
strip available in Red 92, Yellow 36,  
Blue 34 and Green 35.

## MATERIALS

### STEPS

- In painted steel
- Maximum stability and mechanical strength
- Matt, scratch-proof, oven-dried epoxy powder coating
- Anti slip thanks to the strips on the steps

### HANDRAIL

- In plastic material

### STRUCTURE

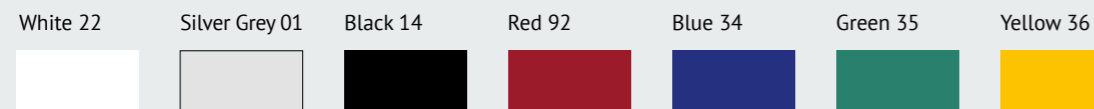
- Composed of painted steel spacers on which the steps are welded
- Powder coated with matt scratch proof finish

### RAILING

- Vertical columns in painted steel (distance between the columns less than 3-7/8" - 10 cm)

## COLORS

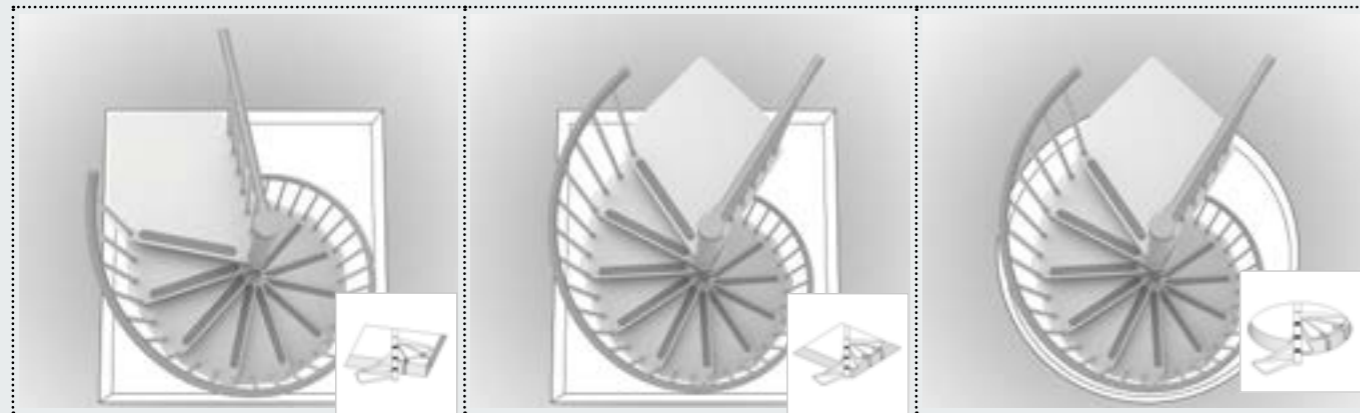
### STEPS, STRUCTURE AND RAILING - Steel



## CONFIGURATIONS

### SQUARE OPENING

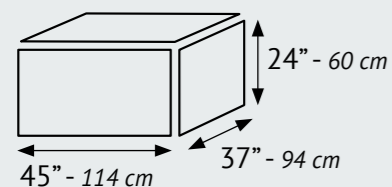
### ROUND OPENING



UNIVERSAL LANDING WITH 60° OPENING: adaptable to any opening during installation.

## PACKAGE

**1 box = 1 complete staircase of 13 steps (landing included)**  
Structure, steps, railing, handrail



The measures of the box may vary

## MEASUREMENTS valid for all the configurations

The **SYSTEM FOR ADJUSTING THE HEIGHT BETWEEN THE STEPS (RISE)** allows you to:

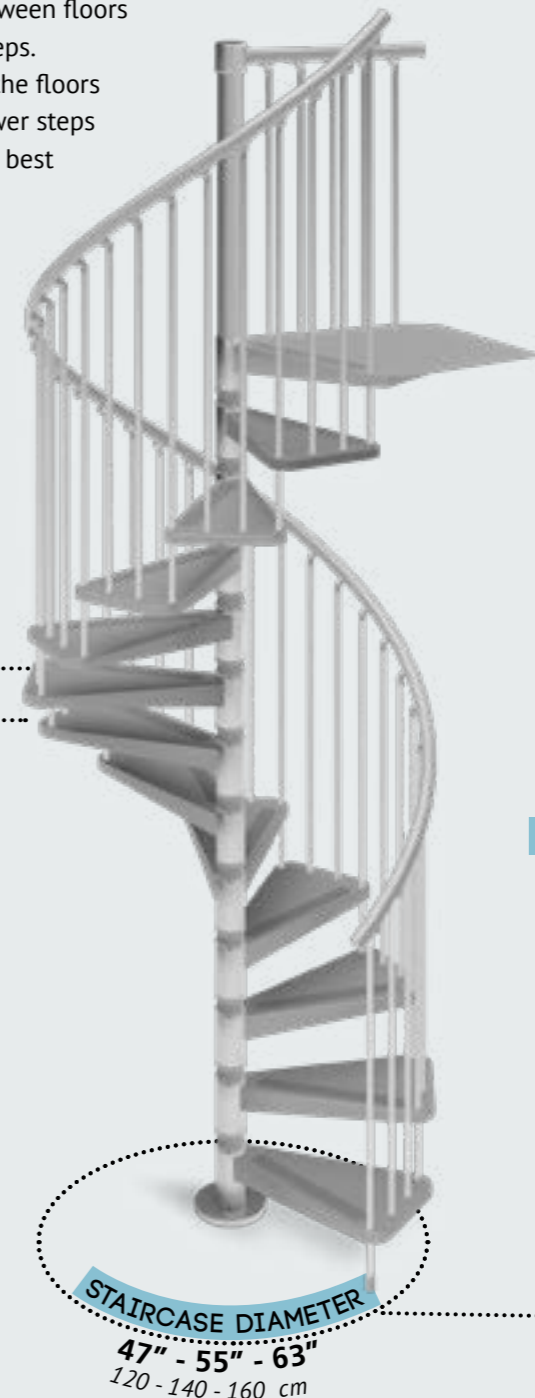
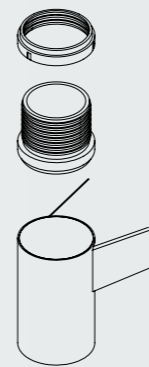
- Obtain different heights between floors with the same number of steps.
- Obtain the height between the floors as required with more or fewer steps (this means you can find the best compromise between the step height and the space occupied by the staircase).

### ADJUSTABLE RISE

Height between steps

Min. 8-1/4" - 21 cm  
Max. 9" - 23 cm

During installation it is possible to adjust the rise by changing the height of the spacers



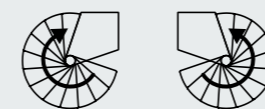
NUMBER OF STEPS	HEIGHT BETWEEN FLOORS (H)
10 steps 1 box	Min. 6' 10 5/8" - 210 cm Max. 7' 6 1/2" - 230 cm
11 steps 1 box	Min. 7' 7" - 231 cm Max. 8' 3 5/8" - 253 cm
12 steps 1 box	Min. 8' 3 1/4" - 252 cm Max. 9' 5/8" - 276 cm
13 steps 1 box	Min. 8' 10 1/2" - 273 cm Max. 9' 9 3/4" - 299 cm
14 steps 1 box + 1 extra step	Min. 9' 7 3/4" - 294 cm Max. 10' 6 3/4" - 322 cm
15 steps 1 box + 2 extra steps	Min. 10' 4" - 315 cm Max. 11' 3 7/8" - 345 cm
16 steps 1 box + 3 extra steps	Min. 11' 1/4" - 336 cm Max. 12' 7/8" - 368 cm

Add more steps to reach greater heights.

- H = Finished floor to finished floor height.
- Top universal landing fixed at the same level as the finished upper floor.
- Ceiling opening diameter: staircase diameter + 2" (5 cm).

### DIRECTION OF ASCENT

Clockwise Counter clockwise



### ACCESSORIES

Extra step (with structure and railing).	Balustrade for upper floor 39" (100 cm).	Extra section of internal post (needed for heights over 10' 5 5/8" - 319 cm).





## EXTERIOR ZINK

The solid and strong outdoor galvanised spiral staircase, perfect for every location and atmospheric condition.



**Previous pages**  
Exterior Zink 13 steps in Galvanised steel 10.

**Left page**  
Exterior Zink 13 steps in Galvanised and painted steel White 32.

**Above**  
Detail of the departure step in Galvanised steel 10 and non-slip embossing.

## MATERIALS

### STEPS

- In hot-dip galvanised steel
- Anti-slip raised pattern
- Maximum stiffness and resistance to trampling

### HANDRAIL

- In plastic material

### STRUCTURE

- Consisting of hot-dip galvanised steel spacers attached to the steps

### RAILING

- Hot-dip galvanised steel vertical columns (distance between the columns less than 3-7/8" - 10 cm)

## COLORS

### STEPS, STRUCTURE AND RAILING - Steel

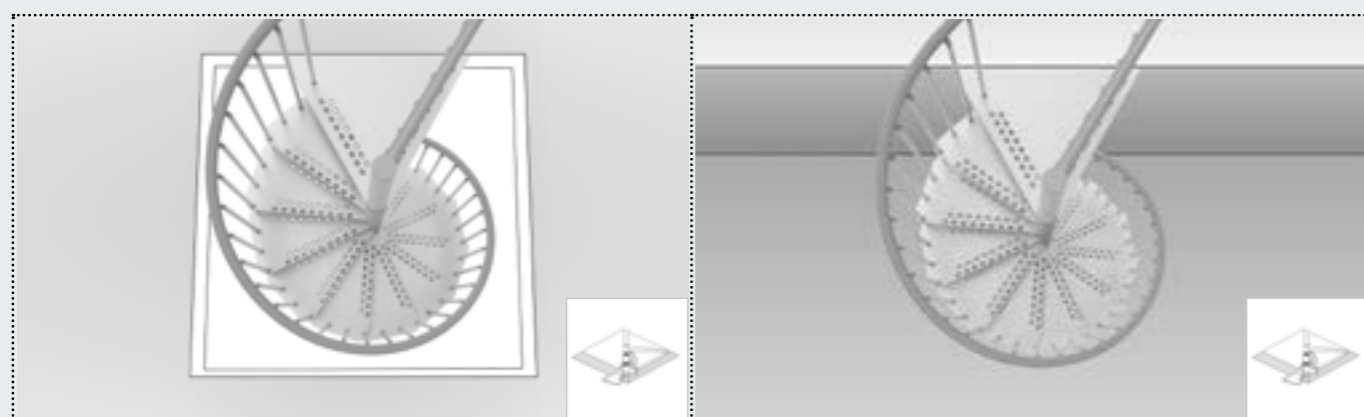


Note  
Hot-dip galvanising is the best steel protection against corrosion and atmospheric agents: any imperfection of the surface is the natural consequence of this treatment.

## CONFIGURATIONS

### SQUARE OPENING

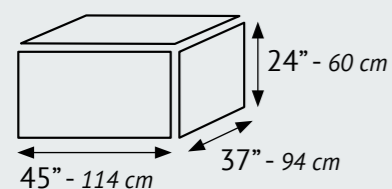
### DIRECT LANDING AT THE FLOOR SLAB



LANDING WITH 60° OPENING

## PACKAGE

**1 box = 1 complete staircase of 13 steps (landing included)**  
Structure, steps, railing, handrail



The measures of the box may vary

## MEASUREMENTS valid for all the configurations

The **SYSTEM FOR ADJUSTING THE HEIGHT BETWEEN THE STEPS (RISE)** allows you to:

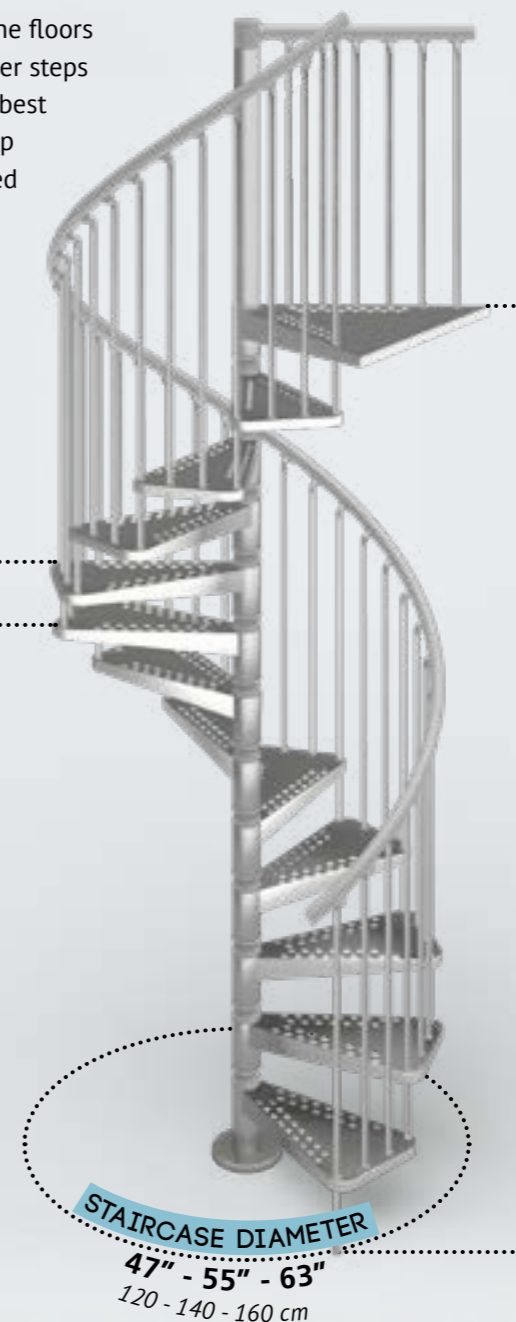
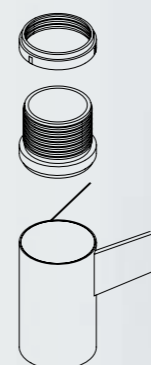
- Obtain different heights between floors with the same number of steps.
- Obtain the height between the floors as required with more or fewer steps (this means you can find the best compromise between the step height and the space occupied by the staircase).

### ADJUSTABLE RISE

Height between steps

Min. 8-1/4" - 21 cm  
Max. 9" - 23 cm

During installation it is possible to adjust the rise by modifying the height of spacers



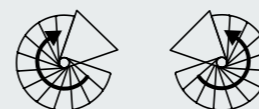
NUMBER OF STEPS	HEIGHT BETWEEN FLOORS (H)
10 steps 1 box	Min. 6' 10 5/8" - 210 cm Max. 7' 6 1/2" - 230 cm
11 steps 1 box	Min. 7' 7" - 231 cm Max. 8' 3 5/8" - 253 cm
12 steps 1 box	Min. 8' 3 1/4" - 252 cm Max. 9' 5/8" - 276 cm
13 steps 1 box	Min. 8' 10 1/2" - 273 cm Max. 9' 9 3/4" - 299 cm
14 steps 1 box + 1 extra step	Min. 9' 7 3/4" - 294 cm Max. 10' 6 3/4" - 322 cm
15 steps 1 box + 2 extra steps	Min. 10' 4" - 315 cm Max. 11' 3 7/8" - 345 cm
16 steps 1 box + 3 extra steps	Min. 11' 1/4" - 336 cm Max. 12' 7/8" - 368 cm

Add more steps to reach greater heights.

- H = Finished floor to finished floor height.
- Top universal landing fixed at the same level as the finished upper floor.
- Ceiling opening diameter: staircase diameter + 2" (5 cm).

### DIRECTION OF ASCENT

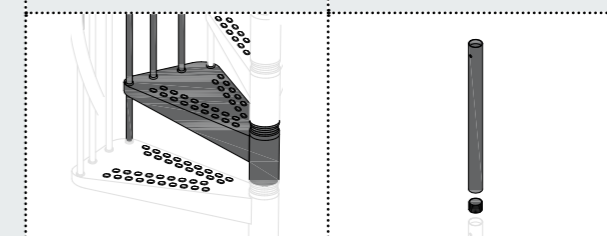
Clockwise Counter clockwise



### ACCESSORIES

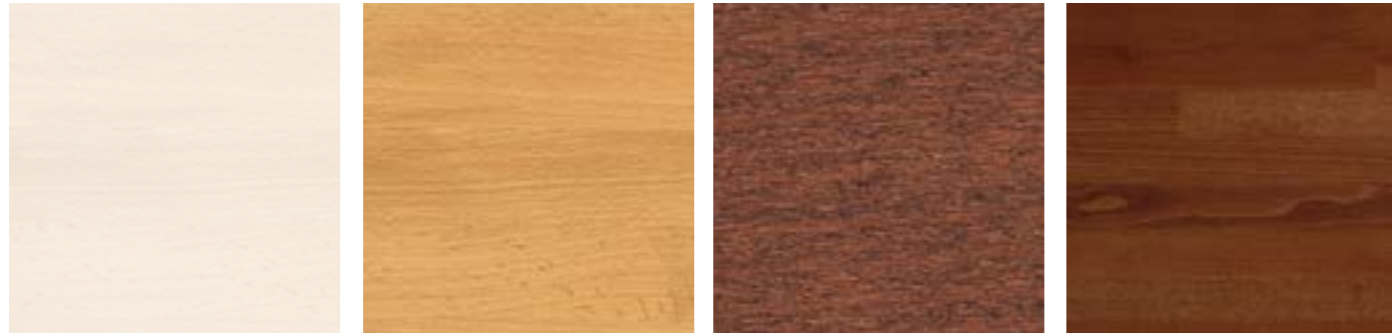
Extra step (with structure and railing).

Extra section of internal post (needed for heights over 10' 5 5/8" - 319 cm).



# COLORS

## STEPS AND HANDRAIL - Wood

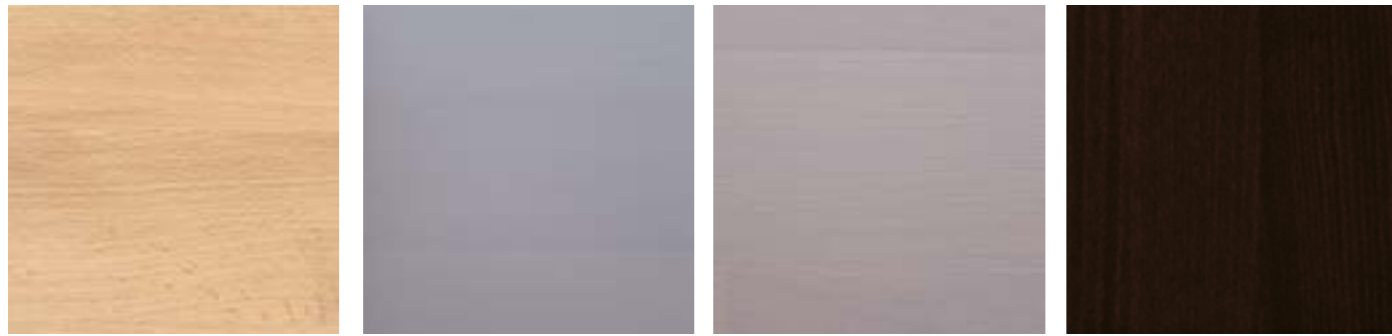


White 84

Natural 12

Walnut 16

Walnut 25



Sand 27

Cement 89

Dove 87

Wengé 23



Lacquered White 94

Lacquered Black 95

## STEPS, STRUCTURE AND RAILING - Steel



White 22

Silver grey 01

Anthracite grey 03

Black 14

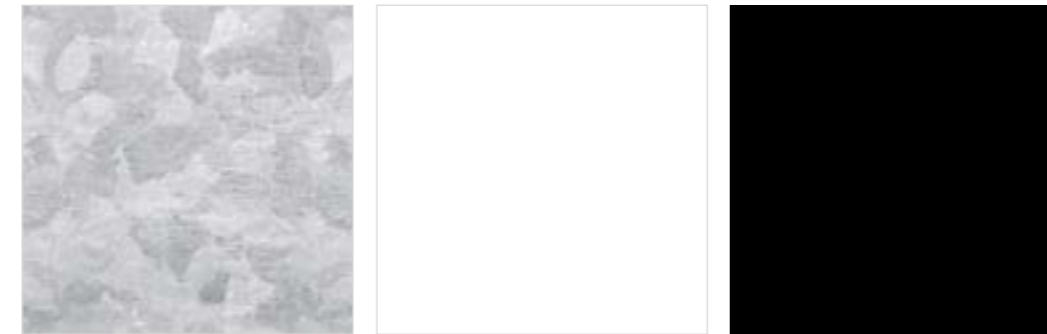


Red 92

Blue 34

Green 35

Yellow 36



Galvanised steel 10

Galvanised and painted steel White 32

Galvanised and painted steel Black 31





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